

PAS4•B

Portal axes with toothed belts

Product manual

V2.02, 07.2010



Important information

This manual is part of the product.

Carefully read this manual and observe all instructions.

Keep this manual for future reference.

Hand this manual and all other pertinent product documentation over to all users of the product.

Carefully read and observe all safety instructions and the chapter "Before you begin - safety information".

Some products are not available in all countries.

For information on the availability of products, please consult the catalog.

Subject to technical modifications without notice.

All details provided are technical data which do not constitute warranted qualities.

Most of the product designations are registered trademarks of their respective owners, even if this is not explicitly indicated.

Table of contents



Important information	2
Table of contents	3
Writing conventions and symbols	7
1 Introduction	9
1.1 Overview of product properties	9
1.1.1 Product family	9
1.1.2 Features and options of the linear axis	9
1.1.3 Characteristics of the linear guide	9
1.1.4 Motor mounting	10
1.2 Product overview	11
1.3 Type code	12
1.4 Declaration of Incorporation	16
2 Before you begin - safety information	17
2.1 Qualification of personnel	17
2.2 Intended use	17
2.3 Hazard categories	18
2.4 Basic information	19
2.5 Standards and terminology	20
3 Technical Data	21
3.1 Ambient conditions	21
3.2 PAS41	22
3.3 PAS42	28
3.4 PAS43	36
3.5 PAS44	44
3.6 Service life	50
3.7 Positioning accuracy and repeatability	50
3.8 Stroke reserve	51
3.9 Motor	51

4	Installation.	53
4.1	Preparing installation	54
4.2	Mechanical installation	55
4.2.1	Standard tightening torques.	55
4.2.2	Mounting the linear axis.	56
4.2.3	Mounting the contact plate.	57
4.2.4	Mounting the sensors.	58
4.2.5	Mounting the motor and the gearbox.	60
4.2.6	Mounting a shaft extension	63
4.2.7	Mounting the payload.	64
4.3	Electrical installation.	65
4.3.1	Connecting the sensors.	65
4.3.2	Motor connection	65
4.4	Checking installation.	65
5	Commissioning.	67
5.1	Commissioning procedure	68
6	Diagnostics and troubleshooting	69
6.1	Troubleshooting	69
7	Accessories and spare parts	71
7.1	Clamping claws	71
7.2	Slot nuts	72
7.3	Locating dowels	72
7.4	T slot covers	73
7.5	Sensors and additional parts	74
7.5.1	Sensors	74
7.5.2	Sensor extension cable	75
7.5.3	Sensor holder.	75
7.5.4	Contact plate	75
7.6	Coupling assemblies	76
7.6.1	Expanding hubs.	76
7.6.2	Elastomer spiders	77
7.6.3	Clamping hubs.	78
7.7	Shaft extension.	79
7.8	Grease guns.	81
7.9	Toothed belt	82

7.10	Toothed belt pulleys.	83
7.11	Cover strips	83
7.12	Strip deflection	83
7.13	Cover strip clamp	84
7.14	Magnetic strips	84
7.15	Rubber buffer.	84
8	Service, maintenance and disposal	85
8.1	Service address	85
8.2	Checks after collisions.	86
8.2.1	Toothed belt	86
8.2.2	Linear guide	86
8.2.3	Elastomer coupling.	86
8.3	Replacing parts	87
8.3.1	Replacing a sensor.	87
8.3.2	Replacing the motor or the gearbox	88
8.3.3	Replacing the elastomer coupling.	90
8.3.4	Replacing the shaft extension.	91
8.3.5	Replacing the cover strip and the strip deflection.	91
8.3.6	Replacing the toothed belt	95
8.3.7	Replacing the toothed belt pulley	100
8.4	Maintenance	100
8.4.1	Cleaning	100
8.4.2	Lubrication	101
8.4.3	Lubricating PAS4xBR	102
8.4.4	Lubricating PAS4xBB	103
8.5	Shipping, storage, disposal	103
9	Glossary.	105
9.1	Units and conversion tables	105
9.1.1	Length.	105
9.1.2	Mass.	105
9.1.3	Force.	105
9.1.4	Power	105
9.1.5	Rotation	106
9.1.6	Torque.	106
9.1.7	Moment of inertia	106
9.1.8	Temperature	106
9.1.9	Conductor cross section	106
9.2	Terms and Abbreviations.	107
10	Index.	109

Writing conventions and symbols

This manual is valid for PAS4xB standard products. Chapter 1 "Introduction" lists the type code for this product. The type code allows you to identify whether your product is a standard product or a customized version.

The following manuals belong to this product:

- **Product manual of the drive**, describes the technical data, installation, commissioning and the operating modes and functions.
- **Motor manual**, describes the technical characteristics of the motors, including correct installation and commissioning.

Source manuals The latest versions of the manuals can be downloaded from the Internet at:

<http://www.schneider-electric.com>

Source CAD drawings For easier engineering, CAD drawings and product master data are available for download from the Internet at:

<http://www.schneider-electric.com>

Corrections and suggestions We always try to further optimize our manuals. We welcome your suggestions and corrections.

Please get in touch with us by e-mail:

techcomm@schneider-electric.com.

Work steps If work steps must be performed consecutively, this sequence of steps is represented as follows:

■ Special prerequisites for the following work steps

► Step 1

◁ Specific response to this work step

► Step 2

If a response to a work step is indicated, this allows you to verify that the work step has been performed correctly.

Unless otherwise stated, the individual steps must be performed in the specified sequence.

Making work easier Information on making work easier is highlighted by this symbol:



Sections highlighted this way provide supplementary information on making work easier.

SI units SI units are the original values. Converted units are shown in brackets behind the original value; they may be rounded.

Example:

Minimum conductor cross section: 1.5 mm² (AWG 14)

Glossary Explanations of special technical terms and abbreviations.

Index List of keywords with references to the corresponding page numbers.

1 Introduction

1.1 Overview of product properties

The toothed belt axes excel with outstanding flexibility in terms of motor mounting as well as numerous options such as roller guide or recirculating ball bearing guide as well as cover strips. The toothed belt axes lend themselves for dynamic positioning of loads over short and long distances.

The toothed belt axes can be equipped with up to 3 carriages for moving multiple or long loads. If heavy or large loads are to be positioned, it is recommended to use a second portal axis mounted in parallel.

1.1.1 Product family

The linear axes product family consists of the following sizes:

- PAS41Bx (cross section axis body 40x40 mm)
- PAS42Bx (cross section axis body 60x60 mm)
- PAS43Bx (cross section axis body 80x80 mm)
- PAS44Bx (cross section axis body 110x110 mm)

The sizes differ in terms of outer dimensions, drive data, payload capacities and maximum stroke.

1.1.2 Features and options of the linear axis

The linear axis excels with the following features and options:

- Easy integration into systems and machines due to axis bodies with T slots
- Different strokes lengths available
- Mounting thread with counterbores for locating dowels at the carriage for reproducible mounting of the payload
- Grease nipples at the side of the carriage for external lubrication
- Distribution of the payload to up to 3 carriages
- Optional cover strip
- Motor mounting via compact coupling system
- Sensors adjustable in T slots

1.1.3 Characteristics of the linear guide

Roller guide

- High speed
- Smooth
- Low-noise operation

Recirculating ball bearing guide

- High acceleration
- High load capacity
- High accuracy

1.1.4 Motor mounting

The motor or the gearbox are coupled by means of a preloaded elastomer coupling.

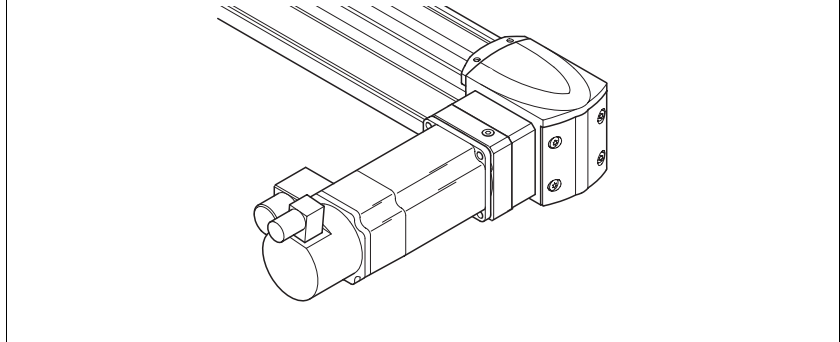


Figure 1.1 Motor mounting left or right

1.2 Product overview

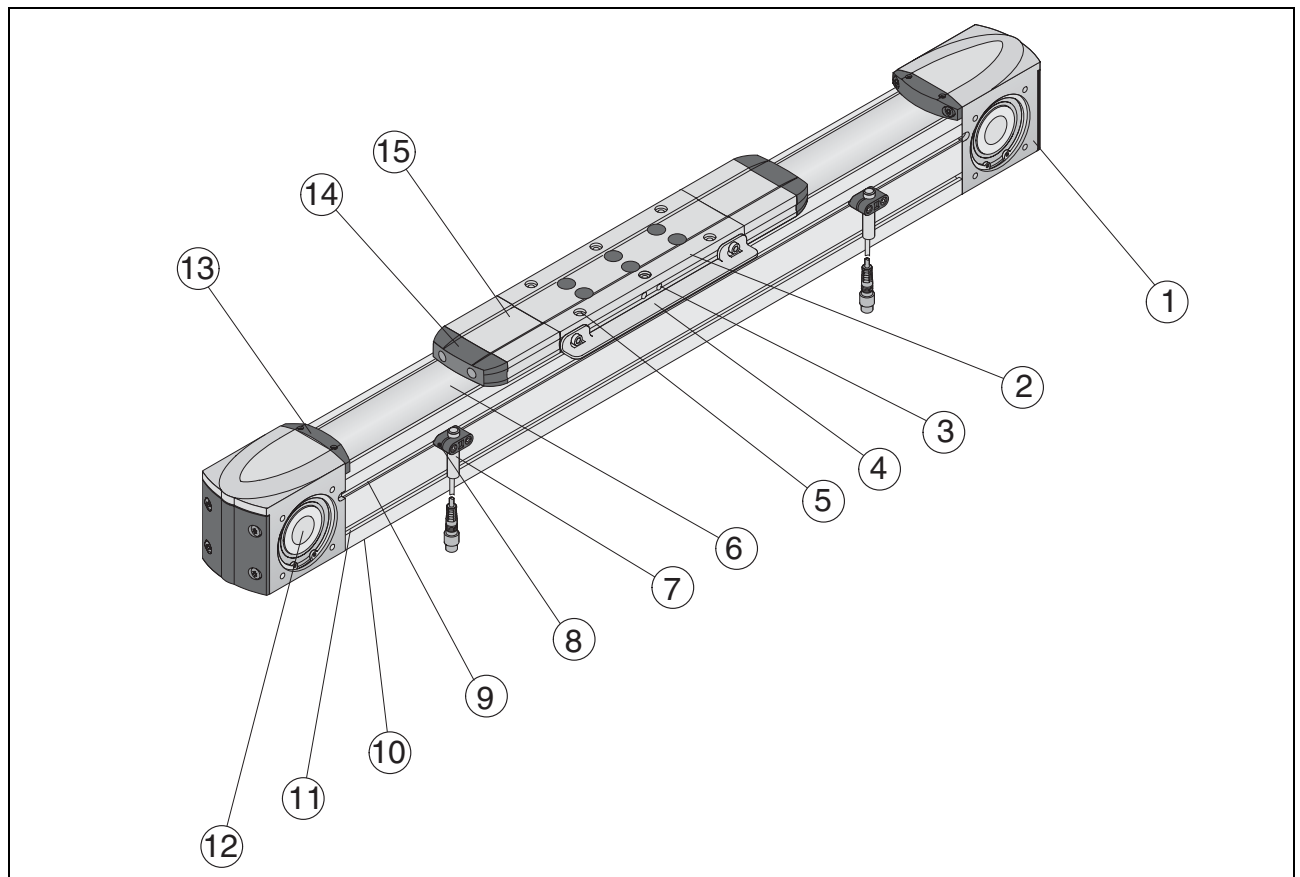


Figure 1.2 Product overview toothed belt axis

- (1) End block
- (2) Carriage
- (3) Grease nipples, 3
- (4) Contact plate sensor
- (5) Thread for fastening the payload
- (6) Cover strip
- (7) Sensor with cable and connector
- (8) Sensor holder
- (9) T-slot for fastening the sensor holder
- (10) Axis body
- (11) T-slot for fastening the axis body
- (12) Hollow shaft for elastomer coupling or shaft extension
- (13) Clamp fastener for cover strip
- (14) Rubber buffer
- (15) Strip deflection

1.3 Type code

Example	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Product PAS = Portal axis	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Product family 4 = Basic line	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Size (cross section axis body) 1 = 40; (40 x 40 mm) 2 = 60; (60 x 60 mm) 3 = 80; (80 x 80 mm) 4 = 110; (110 x 110 mm)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Carriage drive element B = Toothed belt H = support axis (without drive, linear guide only)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Guide type R = Roller guide (sizes 1, 2, 3) B = Recirculating ball bearing guide (sizes 2, 3, 4)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Feed per revolution M = 84 mm for size 1, 155 mm for size 2, 205 mm for size 3, 264 mm for size 4, N = Support axis	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Stroke xxxx = in mm (maximum stroke per size see Technical Data)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Limit switches ¹⁾ A = 2 x PNP sensors as normally closed contacts, not wired C = 2 x PNP sensors as normally open contacts, not wired E = 2 x NPN sensors as normally closed contacts, not wired G = 2 x NPN sensors as normally open contacts, not wired N = No sensors, no contact plate	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Carriage (all driven) 1 = Type 1 (sizes 2, 3, 4) 2 = Type 2 (sizes 1, 2, 3, 4) 4 = Type 4 (sizes 1, 2, 3, 4)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Options N = Without B = With cover strip C = Increased corrosion resistance, with cover strip A = Antistatic toothed belt, without cover strip A = Increased corrosion resistance, anti-static toothed belt, without cover strip L = Antistatic toothed belt, with cover strip	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Number of carriages ²⁾ A = One carriage B = Two carriages C = Three carriages	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Distance between carriages ³⁾ Up to 999 in mm (xxx = with a single carriage)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0

Example	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Axis drive interface See Figure 1.3 R = Right L = Left H = Without (hollow shaft at both ends) N = Support axis	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Motor / gearbox interface 1 = With motor, without gearbox (select motor type) 2 = With motor, with gearbox (select motor/gearbox type) 3 = Without motor, with gearbox (select motor/gearbox type) 4 = Without motor, without gearbox, with adaptation material (select motor/gearbox type) X = Without motor, without gearbox (without select motor/gearbox selection)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Gearbox interface 0G = Planetary gear - PLE 40 1G = Planetary gear - PLE 60 3G = Planetary gear - PLE 80 5G = Planetary gear - PLE 120 0A = Planetary gear - WPLE 40 1A = Planetary gear - WPLE 60 3A = Planetary gear - WPLE 80 5A = Planetary gear - WPLE 120 YY = Third-party gearbox without mounting by Schneider Electric (gearbox drawing required) ZZ = Third-party gearbox with mounting by Schneider Electric (gearbox must be provided) XX = No gearbox	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Mounting direction gearbox (with clamping hub mounting screw of adapter plate) 0 = 0 a'clock 3 = 3 a'clock 6 = 6 a'clock 9 = 9 a'clock X = No gearbox	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0

Example	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
Motor interface	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
V8 = Stepper motors BRS 368																			
V9 = Stepper motors BRS 397 / BRS 39A																			
V0 = Stepper motors BRS 39B																			
V1 = Stepper motors BRS 3AC / BRS 3AD																			
I6 = ILS ... 571; ILS ... 572 with stepper motor																			
I7 = ILS ... 573 with stepper motor																			
I9 = ILS ... 851; ILS ... 852 with stepper motor																			
I8 = ILS ... 853 with stepper motor																			
E7 = DC brushless ILExx66 with spur wheel gear																			
A6 = ILA ... 57 with servo motors																			
H5 = Servo motors BSH 055•																			
H7 = Servo motors BSH 0701 / BSH 0702 / BMH 0701 / BMH 0702																			
H8 = Servo motors BSH 0703 / BMH 0703																			
H1 = Servo motors BSH 1001 / BSH 1002 / BSH 1003; BMH 1001 / BMH 1002 / BMH 1003																			
H4 = Servo motors BSH 1004																			
H2 = Servo motors BSH 1401 / BSH 1402 / BSH 1403 / BSH 1404 / BMH 1401 / BMH 1402 / BMH 1403																			
YY = Third-party motor without mounting by Schneider Electric (motor drawing required)																			
ZZ = Third-party motor with mounting by Schneider Electric (motor drawing required; motor must be provided)																			
XX = No motor																			
Mounting direction motor with reference to power connection (with clamping hub mounting screw of adapter plate)	PAS	4	2	B	R	M	1200	C	1	N	B	100	R	/	2	3G	0	V9	0
0 = 0 a'clock																			
3 = 3 a'clock																			
6 = 6 a'clock																			
9 = 9 a'clock																			
X = No motor																			

1) With 100 mm cable with connector at one end, other versions and extension cables as accessories.

2) Only carriages of the same type can be used, all carriages are driven.

3) Minimum distance between 2 carriages: see dimensional drawings

If you have questions concerning the type code, contact your Schneider Electric sales office.

Designation customized version

In the case of a customized version, the type code contains one or several dollar signs "\$". Example: PAS42BR\$1200C1NB100R/23G0V90

Contact your machine vendor if you have questions concerning customized versions.

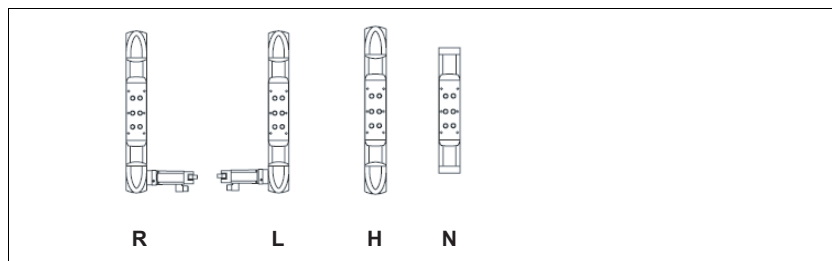


Figure 1.3 Axis drive interface

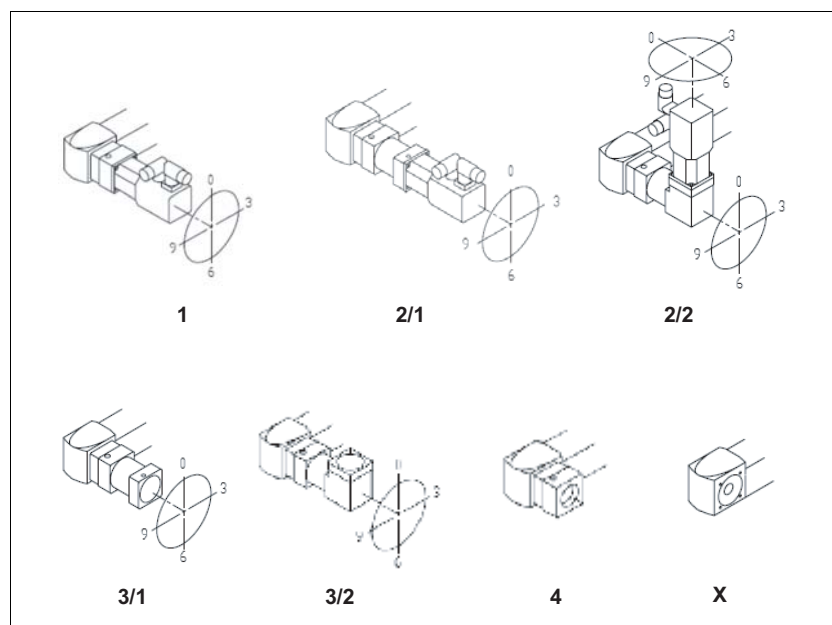




Figure 1.4 Mounting direction motor and gearbox

1.4 Declaration of Incorporation

<u>DECLARATION OF INCORPORATION</u>		 SCHNEIDER ELECTRIC MOTION DEUTSCHLAND GmbH Breslauer Str. 7 77933 Lahr
<p>For partly completed machinery as per Machinery Directive 2006/42/EC</p> <p>We hereby declare that the product listed below in the version distributed by us is partly completed machinery and satisfies the provisions of the Directive by application of the following standards. The relevant technical documentation as per Annex VII, part B, has been compiled. Please observe the safety instructions in our technical documentation.</p>		
Designation:	Portal axis with toothed belt Portal axis with spindle	
Type:	PAS41x, PAS42x, PAS43x, PAS44x	
Product number:	73xx xxxx xxx	
Applied harmonized standards, especially	EN ISO 12100-1:2003-11 Safety of machinery Basic concepts, principles for design Part 1: Basic terminology, methodology EN ISO 12100-2:2003-11 Safety of machinery Basic concepts, principles for design Part 2: Technical principles and specifications	
Applied national standards and technical specifications, especially	Product documentation	
<p>We undertake to transmit, in electronic form, in response to a request by the national authorities relevant information on the partly completed machinery.</p> <p>The partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Machinery Directive (2006/42/EC).</p>		
Company stamp:	Schneider Electric Motion Deutschland GmbH Postfach 11 80 • D-77901 Lahr Breslauer Str. 7 • D-77933 Lahr	
Date/Signature:	20 January 2010	
Name/Department:	Wolfgang Brandstätter/Development	

2 Before you begin - safety information

2.1 Qualification of personnel

Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation are authorized to work on and with this product. In addition, these persons must have received safety training to recognize and avoid hazards involved. These persons must have sufficient technical training, knowledge and experience and be able to foresee and detect potential hazards that may be caused by using the product, by changing the settings and by the mechanical, electrical and electronic equipment of the entire system in which the product is used.

All persons working on and with the product must be fully familiar with all applicable standards, directives, and accident prevention regulations when performing such work.

2.2 Intended use

This product is a linear axis and intended for industrial use according to this manual.

The product may only be used in compliance with all applicable safety regulations and directives, the specified requirements and the technical data.

Prior to using the product, you must perform a risk assessment in view of the planned application. Based on the results, the appropriate safety measures must be implemented.

Since the product is used as a component in an entire system, you must ensure the safety of persons by means of the design of this entire system (for example, machine design).

Operate the product only with the specified cables and accessories. Use only genuine accessories and spare parts.

The product must NEVER be operated in explosive atmospheres (hazardous locations, Ex areas).

Any use other than the use explicitly permitted is prohibited and can result in hazards.

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel.

2.3 Hazard categories

Safety instructions to the user are highlighted by safety alert symbols in the manual. In addition, labels with symbols and/or instructions are attached to the product that alert you to potential hazards.

Depending on the seriousness of the hazard, the safety instructions are divided into 4 hazard categories.

DANGER

DANGER indicates an imminently hazardous situation, which, if not avoided, **will result** in death or serious injury.

WARNING

WARNING indicates a potentially hazardous situation, which, if not avoided, **can result** in death, serious injury, or equipment damage.

CAUTION

CAUTION indicates a potentially hazardous situation, which, if not avoided, **can result** in injury or equipment damage.

CAUTION

CAUTION used without the safety alert symbol, is used to address practices not related to personal injury (e.g. **can result** in equipment damage).

2.4 Basic information

DANGER

ELECTRIC SHOCK

High voltages at the motor connection may occur unexpectedly.

- Verify that no voltage is present (this includes the DC bus) prior to taking up work on the drive system.
- AC voltage can couple voltage to unused conductors in the motor cable. Insulate both ends of unused conductors in the motor cable.
- The motor generates voltage when the shaft is rotated. Prior to performing any type of work on the drive system, block the motor shaft to prevent rotation.

Failure to follow these instructions will result in death or serious injury.

WARNING

GREAT MASS OR FALLING PARTS

- Consider the mass of the parts when mounting them. It may be necessary to use a crane.
- Mount the parts in such a way (tightening torque, securing screws) that they cannot come loose even in the case of fast acceleration or continuous vibration.
- Take into consideration that axes installed in vertical or tilted positions may move unexpectedly.

Failure to follow these instructions can result in death, serious injury or equipment damage.

⚠ WARNING**LOSS OF CONTROL**

- The designer of any control scheme must consider the potential failure modes of control paths and, for certain critical functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop, overtravel stop, power outage and restart.
- Separate or redundant control paths must be provided for critical functions.
- System control paths may include communication links. Consideration must be given to the implication of unanticipated transmission delays or failures of the link.
- Observe all accident prevention regulations and local safety guidelines.¹⁾
- Each implementation of the product must be individually and thoroughly tested for proper operation before being placed into service.

Failure to follow these instructions can result in death or serious injury.

1) For USA: Additional information, refer to NEMA ICS 1.1 (latest edition), "Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control" and to NEMA ICS 7.1 (latest edition), "Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems".

2.5 Standards and terminology

Technical terms, terminology and the corresponding descriptions in this manual are intended to use the terms or definitions of the pertinent standards.

In the area of drive systems, this includes, but is not limited to, terms such as "safety function", "safe state", "fault", "fault reset", "failure", "error", "error message", "warning", "warning message", etc.

Among others, these standards include:

- IEC 61800 series: "Adjustable speed electrical power drive systems"
- IEC 61158 series: "Industrial communication networks - Fieldbus specifications"
- IEC 61784 series: "Industrial communication networks - Profiles"
- IEC 61508 series: "Functional safety of electrical/electronic/programmable electronic safety-related systems"

Also see the glossary at the end of this manual.

3 Technical Data

See chapter 9 "Glossary" for definitions and explanations of terms.

3.1 Ambient conditions

Ambient temperature during operation

Temperature	[°C]	0 ... +50
-------------	------	-----------

Ambient conditions transportation and storage

The environment during transportation and storage must be dry and free from dust. The maximum vibration and shock load must be within the specified limits.

Temperature	[°C]	-25 ... +70
-------------	------	-------------

Relative humidity

The following relative humidity is permissible during operation:

Relative humidity		As per IEC 60721-3-3, class 3K3, no condensation
-------------------	--	--

Installation altitude

Installation altitude above sea level for linear axis without motor	[m]	<1500
---	-----	-------

Degree of protection

Degree of protection		IP 20
----------------------	--	-------

Vacuum

Operation in vacuum is not permissible.

Lubricants and lubrication

See chapters 8.4.2 "Lubrication".

3.2 PAS41

Value pairs with / without cover strip are separated by "/".

Technical data portal axis		PAS41BR	
Drive element		Toothed belt 15HTD-3M	
Guide type		Roller guide (W06)	
Payload	[kg]	8	
Carriage type		Type 2	Type 4
Carriage length	[mm]	297 / 200	377 / 280
Feed constant	[mm/rev.]	84	
Effective diameter toothed belt pulley	[mm]	26.738	
Maximum feed force $F_{x_{max}}^{1)}$	[N]	300	
Maximum velocity $^{2)}$	[m/s]	8	
Maximum acceleration $^{2)}$	[m/s ²]	20	
Maximum driving torque $M_{max}^{1)}$	[Nm]	4	
Breakaway torque 0 stroke axis	[Nm]	0.3	
Breakaway torque per additional carriage $^{3)}$	[Nm]	0.1	
Moment of inertia 0 stroke axis	[kgcm ²]	1.2 / 1.0	1.4 / 1.2
Moment of inertia per additional carriage $^{3)}$	[kgcm ²]	1.0 / 0.8	1.2 / 1.0
Moment of inertia per 1 m of stroke	[kgcm ² /m]	0.1	
Moment of inertia per 1 kg of payload	[kgcm ² /kg]	1.8	
Maximum force $F_{y_{dynmax}}^{1)}$	[N]	660	
Maximum force $F_{z_{dynmax}}^{1)}$	[N]	430	
Maximum torque $M_{y_{dynmax}}^{1)}$	[Nm]	11	28
Maximum torque $M_{z_{dynmax}}^{1)}$	[Nm]	17	43
Max. torque $M_{x_{dynmax}}^{1)}$	[Nm]	5	
Mass 0 stroke axis	[kg]	2.0 / 1.6	2.3 / 1.9
Mass per additional carriage (with axis body)	[kg]	1.3 / 0.9	1.6 / 1.2
Mass per 1 m of stroke	[kg/m]	2.25	
Moving mass carriage	[kg]	0.6 / 0.5	0.7 / 0.6
Maximum stroke $^{4)}$	[mm]	2880 / 3000	2800 / 2920
Minimum stroke $^{5)}$	[mm]	125	
Repeatability $^{2)}$	[mm]	± 0.05	
Diameter motor shaft	[mm]	6.35 ... 14	
Cross section axis body (W x H)	[mm]	40 x 40	
Axial area moment of inertia (I_x / I_y)	[mm ⁴]	76640 / 108930	
Modulus of elasticity (aluminum) E	[N/mm ²]	72000	
Load rating linear guide C_{stat}	[N]	2230	
Load rating linear guide C_{dyn}	[N]	3950	
Service life $^{6)}$	[km]	30000	

1) The maximum permissible dynamic forces and torques decrease at increasing velocities (see characteristic curves)

2) Load- and stroke-dependent

- 3) All carriages driven
- 4) Please inquire for greater stroke
- 5) Minimum stroke required for lubrication of the linear guide
- 6) Forces and torques relate to the service life

Technical data support axis		PAS41HR	
Breakaway force 0 stroke axis	[N]	5	
Breakaway force per additional carriage	[N]	5	
Mass 0 stroke axis	[kg]	1.5 / 1.1	1.8 / 1.4
For further data (if applicable) see:		PAS41BR	

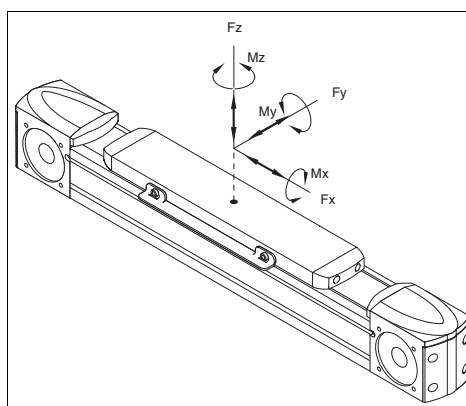
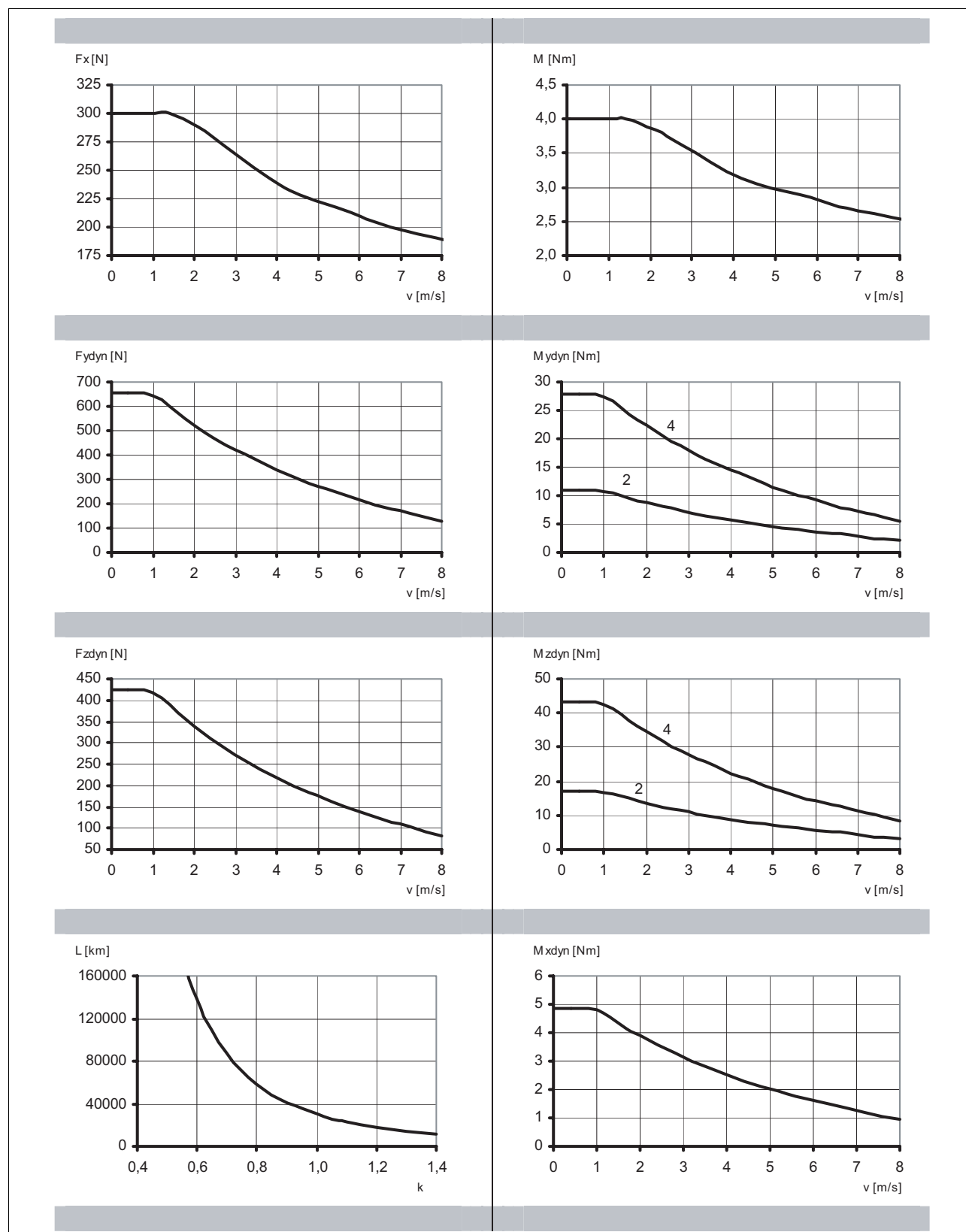


Figure 3.1 Forces and torques

Characteristic curves PAS41BR



(2) Carriage type 2
(4) Carriage type 4

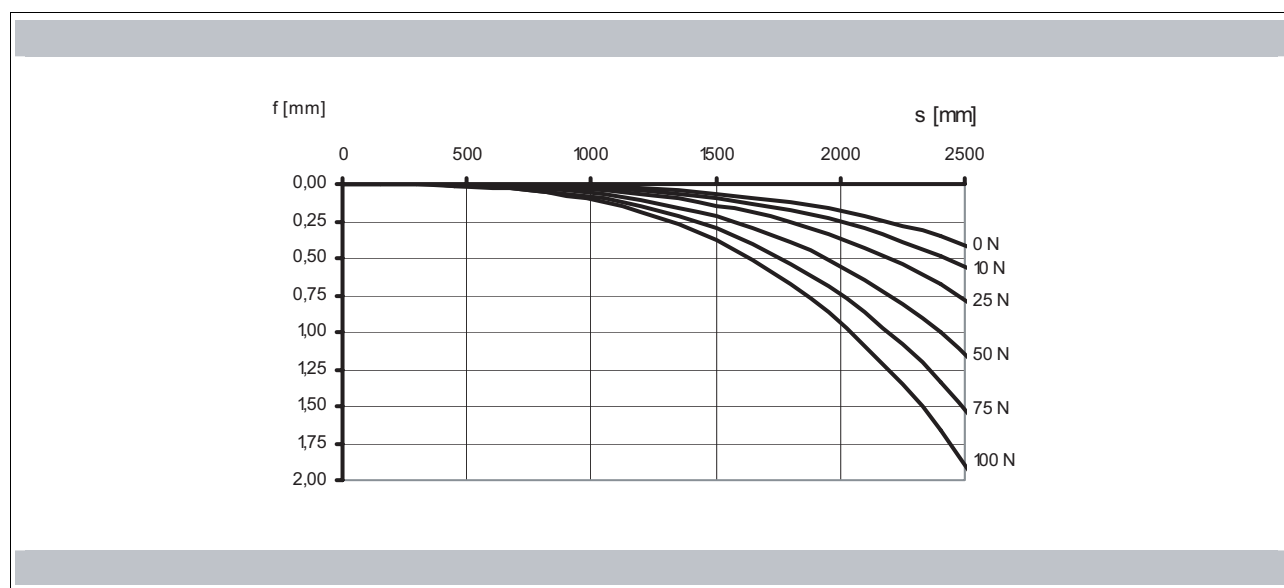


Figure 3.2 Deflection PAS41BR

Dimensional drawings PAS41BR

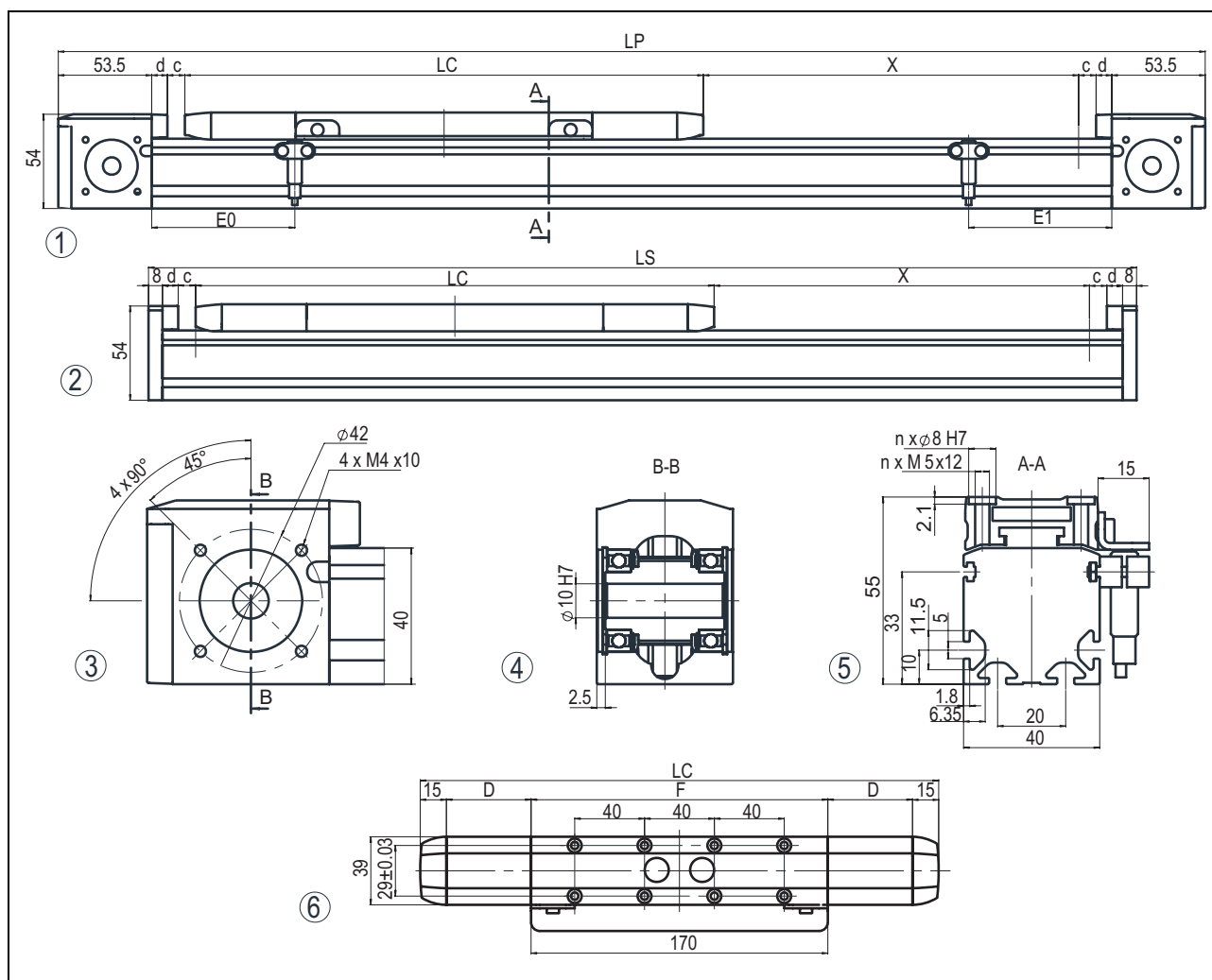


Figure 3.3 Dimensional drawings PAS41BR

- (1) Portal axis
- (2) Support axis
- (3) End block
- (4) Section of end block
- (5) Section of axis
- (6) Carriage type 2 (type 4 has more tapped holes for mounting)

Carriage type			Type 2		Type 4	
Cover strip			No	Yes	No	Yes
Total length of portal axis ¹⁾	LP	[mm]	327 + X	442 + X	407 + X	522 + X
Total length of support axis	LS	[mm]	236 + X	351 + X	316 + X	431 + X
Stroke	X	[mm]	See technical data		See technical data	
Carriage length	LC	[mm]	200	297	280	377
Profile length of carriage	F	[mm]	170		250	
Number of tapped holes for mounting ²⁾	n		8		12	
Distance between tapped holes		[mm]	40 ±0.03		40 ±0.03	
Limit switch position at drive end	E0	[mm]	25	82	25	82
Limit switch position opposite drive end	E1	[mm]	25	82	105	162
Stroke reserve up to mechanical stop	c	[mm]	10		10	
Length of cover strip clamp	d	[mm]	-	9	-	9
Deflection of cover strip	D	[mm]	-	48.5	-	48.5
Minimum distance between 2 carriages		[mm]	35	90	35	90

1) In the case of axes with more than one carriage, you must add the carriage length (LC) and the distance between the carriages for each additional carriage.

2) Prepared for locating rings (see Accessories)

3.3 PAS42

Value pairs with / without cover strip are separated by "/".

Technical data portal axis		PAS42BR			PAS42BB		
Drive element		Toothed belt 25HTD-5M			Toothed belt 25HTD-5M		
Guide type		Roller guide (W06)			Recirculating ball bearing guide (SHS15V)		
Payload	[kg]	12			25		
Carriage type		Type 1	Type 2	Type 4	Type 1	Type 2	Type 4
Carriage length	[mm]	303 / 206	363 / 266	483 / 386	303 / 206	363 / 266	483 / 386
Feed constant	[mm/rev.]	155			155		
Effective diameter toothed belt pulley	[mm]	49.338			49.338		
Maximum feed force $F_{x_{max}}^{1)}$	[N]	800			800		
Maximum velocity $^{2)}$	[m/s]	8			5		
Maximum acceleration $^{2)}$	[m/s ²]	20			20		
Maximum driving torque $M_{max}^{1)}$	[Nm]	20			20		
Breakaway torque 0 stroke axis	[Nm]	1.2			1.8)		
Breakaway torque per additional carriage $^{3)}$	[Nm]	0.2			0.8		
Moment of inertia 0 stroke axis	[kgcm ²]	8.8 / 7.7	10.1 / 9.0	12.9 / 11.8	9.6 / 8.5	10.6 / 9.5	12.9 / 11.8
Moment of inertia per additional carriage $^{3)}$	[kgcm ²]	6.5 / 5.4	7.9 / 6.8	10.7 / 9.6	7.3 / 6.2	8.4 / 7.3	10.7 / 9.6
Moment of inertia per 1 m of stroke	[kgcm ² /m]	1.2			1.2		
Moment of inertia per 1 kg of payload	[kgcm ² /kg]	6.1			6.1		
Maximum force $F_{y_{dynmax}}^{1)}$	[Nm]	660			2810		
Maximum force $F_{z_{dynmax}}^{1)}$	[Nm]	430			2810		
Maximum torque $M_{y_{dynmax}}^{1)}$	[Nm]	18	31	56	74	194	362
Maximum torque $M_{z_{dynmax}}^{1)}$	[Nm]	28	48	87	74	194	362
Max. torque $M_{x_{dynmax}}^{1)}$	[Nm]	9			19		
Mass 0 stroke axis	[kg]	4.7 / 3.9	5.2 / 4.4	6.2 / 5.4	5.2 / 4.3	5.7 / 4.8	6.7 / 5.8
Mass per additional carriage (with axis body)	[kg]	2.5 / 1.9	3.0 / 2.4	3.9 / 3.3	2.9 / 2.2	3.4 / 2.7	4.4 / 3.7
Mass per 1 m of stroke	[kg/m]	4.6			5.6		
Moving mass carriage	[kg]	1.1 / 0.9	1.3 / 1.2	1.8 / 1.6	1.2 / 1.0	1.4 / 1.2	1.8 / 1.6
Maximum stroke $^{4)}$	[mm]	5540 / 5660	5480 / 5600	5360 / 5480	5540 / 5660	5480 / 5600	5360 / 5480
Minimum stroke $^{5)}$	[mm]	130			9		
Repeatability $^{2)}$	[mm]	± 0.05			± 0.05		
Diameter motor shaft	[mm]	6.35 ... 20			6.35 ... 20		
Cross section axis body (W x H)	[mm]	60 x 60			60 x 60		
Axial area moment of inertia (I _x / I _y)	[mm ⁴]	435390 / 651610			435390 / 651610		
Modulus of elasticity (aluminum) E	[N/mm ²]	72000			72000		
Load rating linear guide C_{stat}	[N]	2230			24200		
Load rating linear guide C_{dyn}	[N]	3950			14200		

Technical data portal axis		PAS42BR	PAS42BB
Service life ⁶⁾	[km]	30000	30000

1) The maximum permissible dynamic forces and torques decrease at increasing velocities (see characteristic curves)

2) Load- and stroke-dependent

3) All carriages driven

4) Please inquire for greater stroke with recirculating ball bearing guide

5) Minimum stroke required for lubrication of the linear guide

6) Forces and torques relate to the service life

Technical data support axis		PAS42HR	PAS42HB
Breakaway force 0 stroke axis	[N]	8	30
Breakaway force per additional carriage	[N]	8	30
Mass 0 stroke axis	[kg]	3.1 / 2.4	3.6 / 2.8
		3.6 / 2.9	4.1 / 3.3
		4.6 / 3.9	5.1 / 4.3
For further data (if applicable) see:		PAS42BR	PAS42BB

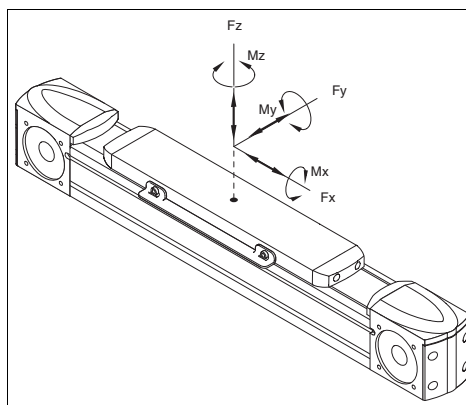
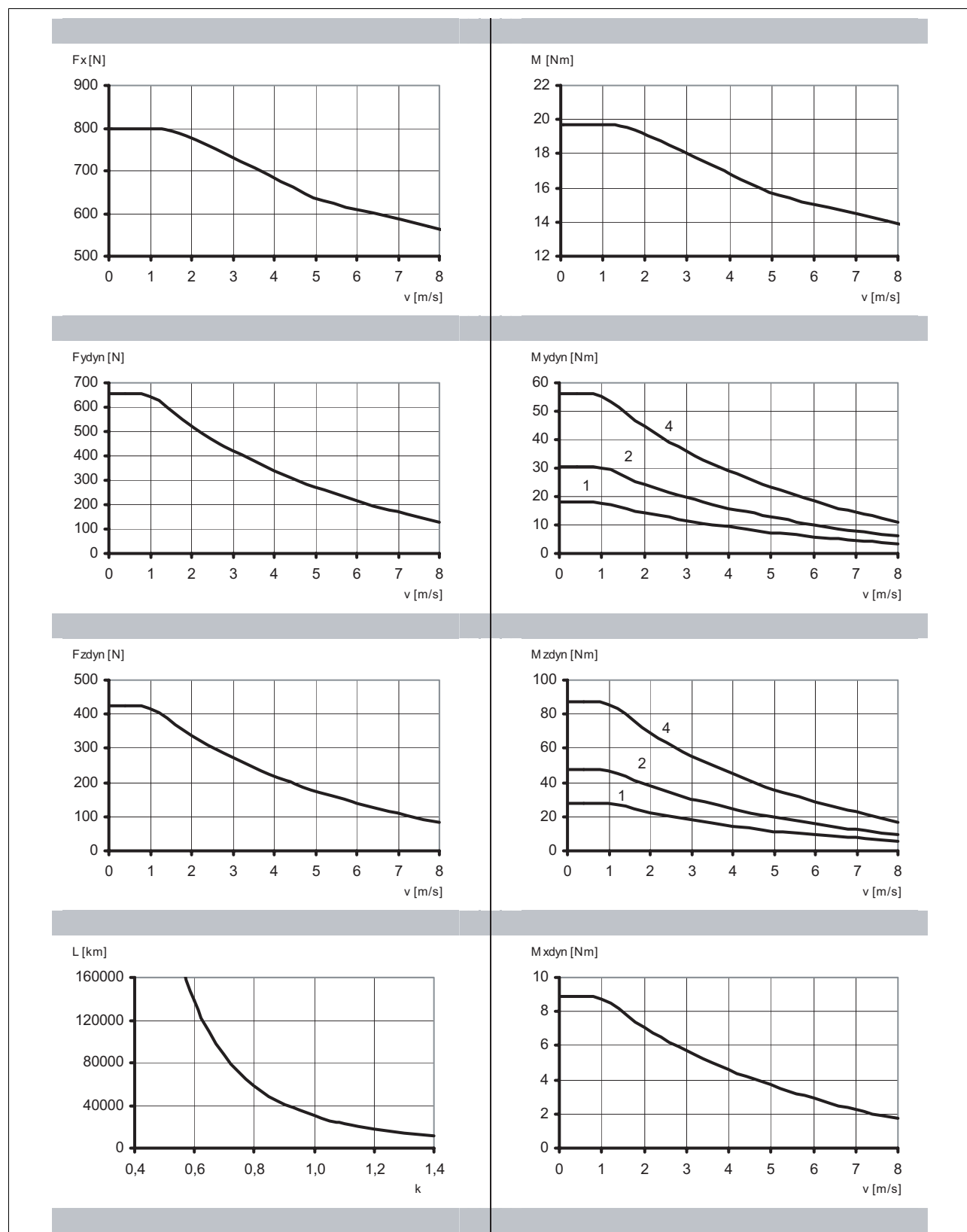


Figure 3.4 Forces and torques

Characteristic curves PAS42BR



- (1) Carriage type 1
 (2) Carriage type 2
 (4) Carriage type 4

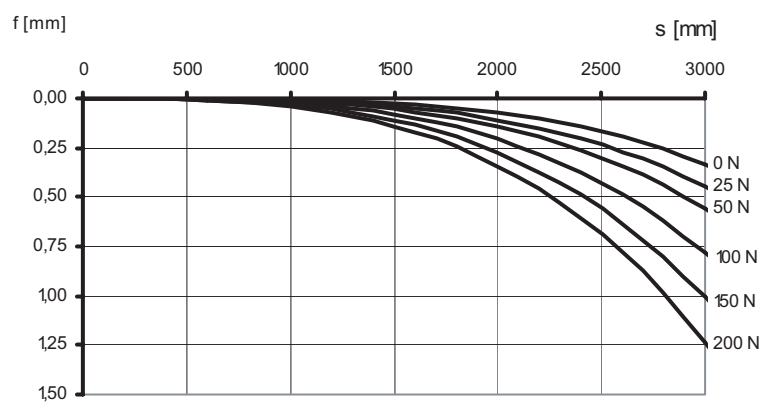
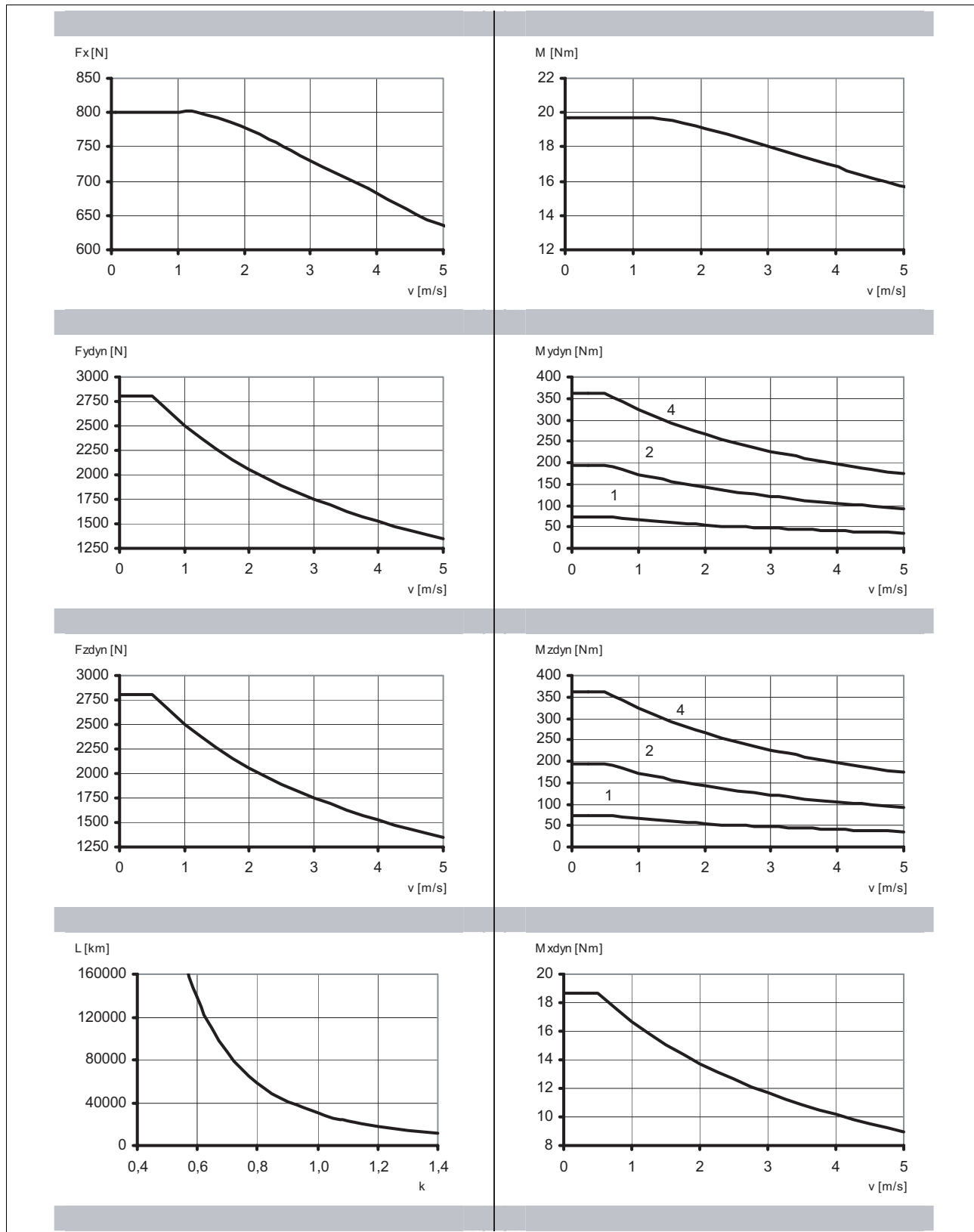


Figure 3.5 Deflection PAS42BR

Characteristic curves PAS42BB



- (1) Carriage type 1
 (2) Carriage type 2
 (4) Carriage type 4

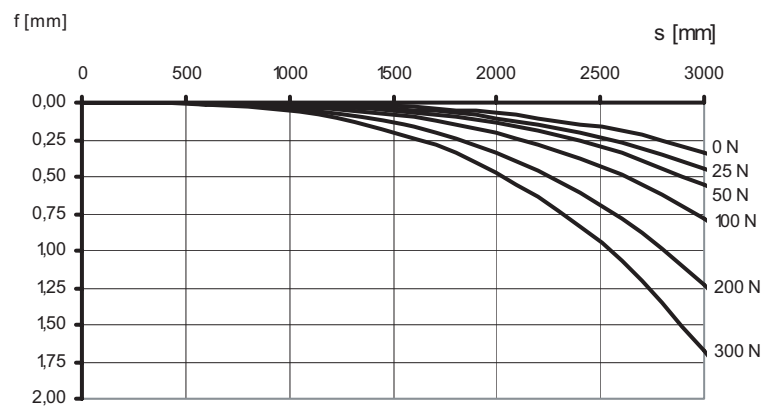


Figure 3.6 Deflection PAS42BB

Dimensional drawings PAS42Bx

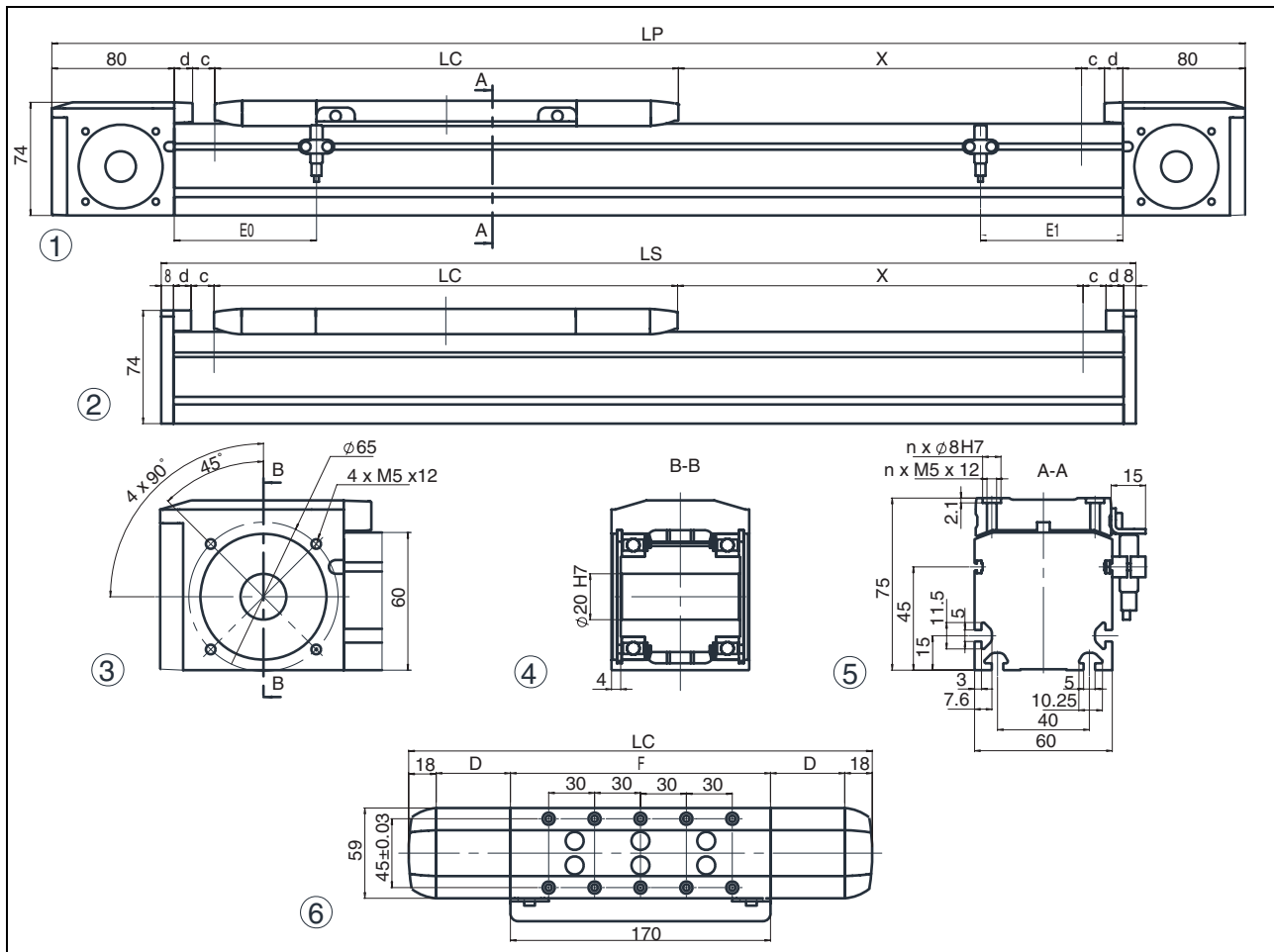


Figure 3.7 Dimensional drawings PAS42Bx

- (1) Portal axis
- (2) Support axis
- (3) End block
- (4) Section of end block
- (5) Section of axis
- (6) Carriage type 1 (types 2 and 4 have more tapped holes for mounting)

Carriage type			Type 1		Type 2		Type 4	
Cover strip			No	Yes	No	Yes	No	Yes
Total length of portal axis ¹⁾	LP	[mm]	396 + X	516 + X	456 + X	576 + X	576 + X	696 + X
Total length of support axis	LS	[mm]	252 + X	372 + X	312 + X	432 + X	432 + X	552 + X
Stroke	X	[mm]	See technical data		See technical data		See technical data	
Carriage length	LC	[mm]	206	303	266	363	386	483
Profile length of carriage	F	[mm]	170		230		350	
Number of tapped holes for mounting ²⁾	n		10		14		22	
Distance between tapped holes		[mm]	30 ±0.03		30 ±0.03		30 ±0.03	
Limit switch position at drive end	E0	[mm]	33	93	33	93	33	93
Limit switch position opposite drive end	E1	[mm]	33	93	93	153	213	273
Stroke reserve up to mechanical stop	c	[mm]	15		15		15	
Length of cover strip clamp	d	[mm]	-	11.5	-	11.5	-	11.5
Deflection of cover strip	D	[mm]	-	48.5	-	48.5	-	48.5
Minimum distance between 2 carriages		[mm]	40	90	40	90	40	90

1) In the case of axes with more than one carriage, you must add the carriage length (LC) and the distance between the carriages for each additional carriage.

2) Prepared for locating rings (see Accessories)

3.4 PAS43

Value pairs with / without cover strip are separated by "/".

Technical data portal axis		PAS43BR			PAS43BB		
Drive element		Toothed belt 30HTD-5M			Toothed belt 30HTD-5M		
Guide type		Roller guide (W10)			Recirculating ball bearing guide (SHS20)		
Payload	[kg]	25			60		
Carriage type		Type 1	Type 2	Type 4	Type 1	Type 2	Type 4
Carriage length	[mm]	364 / 244	434 / 314	574 / 454	364 / 244	434 / 314	574 / 454
Feed constant	[mm/rev.]	205			205		
Effective diameter toothed belt pulley	[mm]	65.254			65.254		
Maximum feed force $F_{x_{max}}^{1)}$	[N]	1100			1100		
Maximum velocity $^{2)}$	[m/s]	8			5		
Maximum acceleration $^{2)}$	[m/s ²]	20			20		
Maximum driving torque $M_{max}^{1)}$	[Nm]	36			36		
Breakaway torque 0 stroke axis	[Nm]	2.5			3.5		
Breakaway torque per additional carriage $^{3)}$	[Nm]	0.3			1.3		
Moment of inertia 0 stroke axis	[kgcm ²]	33.7 / 29.3	38.5 / 34.1	48.1 / 43.7	35.5 / 31.1	39.5 / 35.1	47.7 / 43.5
Moment of inertia per additional carriage $^{3)}$	[kgcm ²]	24.4 / 20.1	29.2 / 24.9	38.9 / 34.6	26.2 / 21.9	30.2 / 25.9	38.6 / 34.3
Moment of inertia per 1 m of stroke	[kgcm ² /m]	2.5			2.5		
Moment of inertia per 1 kg of payload	[kgcm ² /kg]	10.7			10.7		
Maximum force $F_{y_{dynmax}}^{1)}$	[N]	1760			4410		
Maximum force $F_{z_{dynmax}}^{1)}$	[N]	1040			4410		
Maximum torque $M_{y_{dynmax}}^{1)}$	[Nm]	51	87	160	162	379	687
Maximum torque $M_{z_{dynmax}}^{1)}$	[Nm]	86	148	271	162	379	687
Max. torque $M_{x_{dynmax}}^{1)}$	[Nm]	29			42		
Mass 0 stroke axis	[kg]	10.6 / 8.9	11.6 / 9.9	13.6 / 11.9	11.8 / 9.9	12.6 / 10.7	14.6 / 12.7
Mass per additional carriage (with axis body)	[kg]	5.2 / 3.8	6.2 / 4.8	8.2 / 6.8	5.9 / 4.3	7.0 / 5.4	9.1 / 7.5
Mass per 1 m of stroke	[kg/m]	8.0			9.5		
Moving mass carriage	[kg]	2.3 / 1.9	2.8 / 2.4	3.7 / 3.3	2.5 / 2.1	2.9 / 2.5	3.7 / 3.2
Maximum stroke $^{4)}$	[mm]	5450 / 5600	5380 / 5530	5240 / 5390	5450 / 5600	5380 / 5530	5240 / 5390
Minimum stroke $^{5)}$	[mm]	175			11		
Repeatability $^{2)}$	[mm]	± 0.05			± 0.05		
Diameter motor shaft	[mm]	12 ... 25			12 ... 25		
Cross section axis body (W x H)	[mm]	80 x 80			80 x 80		
Axial area moment of inertia (I_x / I_y)	[mm ⁴]	1285260 / 1867210			1285260 / 1867210		
Modulus of elasticity (aluminum) E	[N/mm ²]	72000			72000		
Load rating linear guide C_{stat}	[N]	4850			38400		
Load rating linear guide C_{dyn}	[N]	8500			22300		

Technical data portal axis		PAS43BR	PAS43BB
Service life ⁶⁾	[km]	30000	30000

1) The maximum permissible dynamic forces and torques decrease at increasing velocities (see characteristic curves)

2) Load- and stroke-dependent

3) All carriages driven

4) Please inquire for greater stroke with recirculating ball bearing guide

5) Minimum stroke required for lubrication of the linear guide

6) Forces and torques relate to the service life

Technical data support axis		PAS43HR	PAS43HB
Breakaway force 0 stroke axis	[N]	10	40
Breakaway force per additional carriage	[N]	10	40
Mass 0 stroke axis	[kg]	6.7 / 5.0	7.5 / 5.6
		7.7 / 6.0	8.5 / 6.6
		9.7 / 8.0	10.6 / 8.7
For further data (if applicable) see:		PAS43BR	PAS43BB

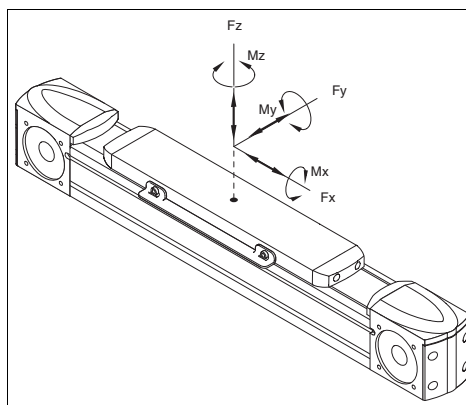
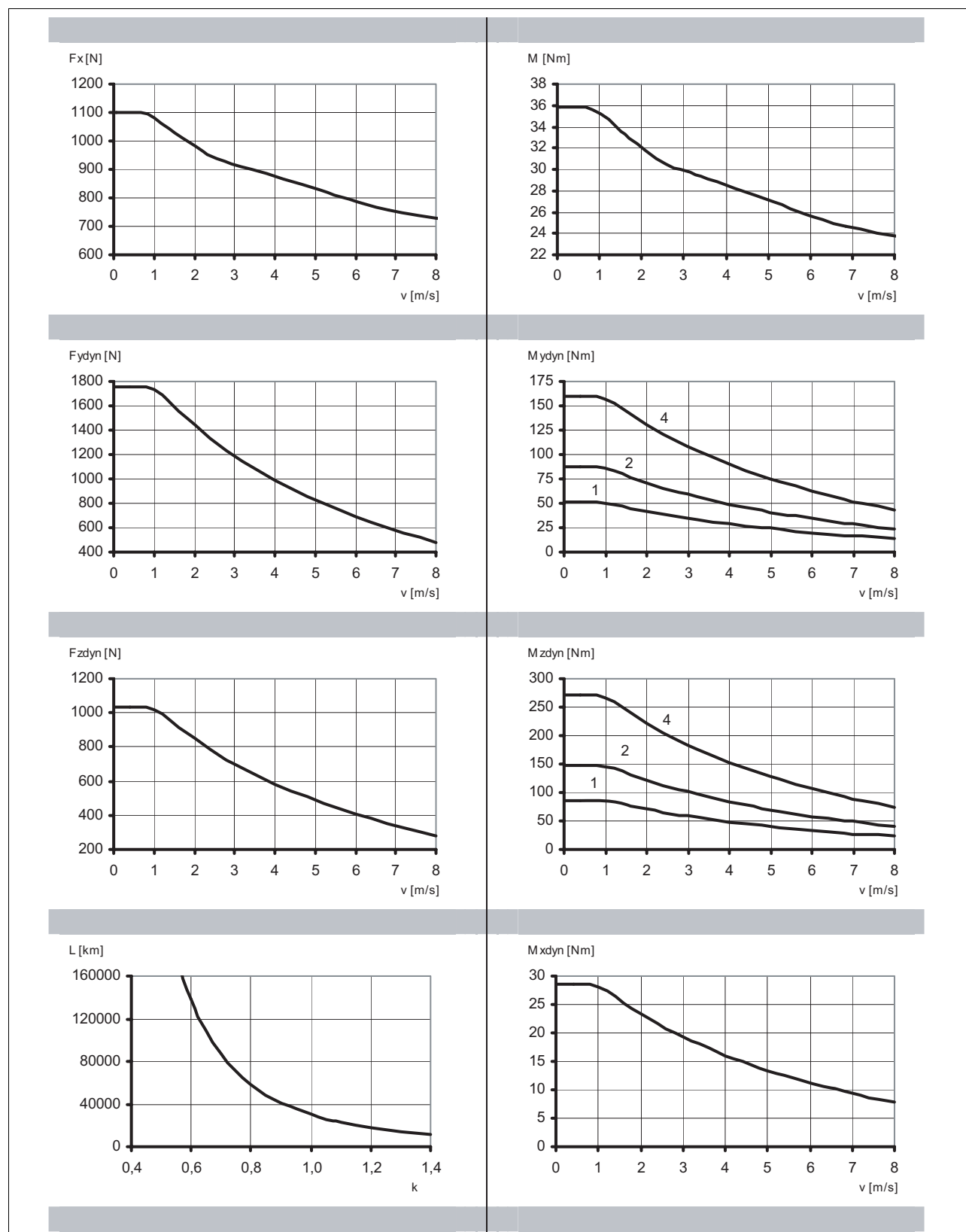


Figure 3.8 Forces and torques

Characteristic curves PAS43BR



- (1) Carriage type 1
 (2) Carriage type 2
 (4) Carriage type 4

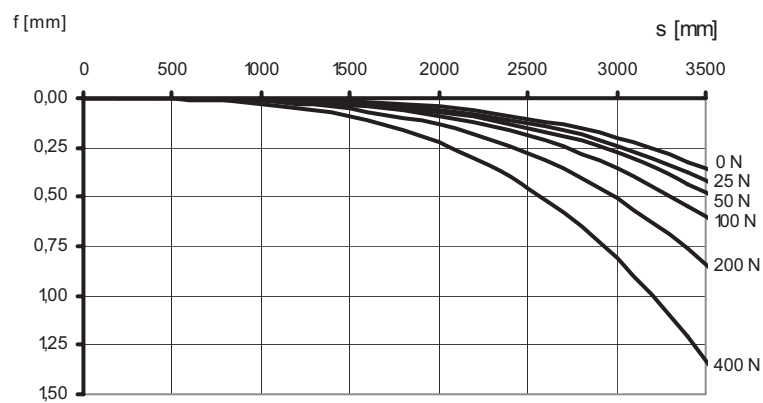
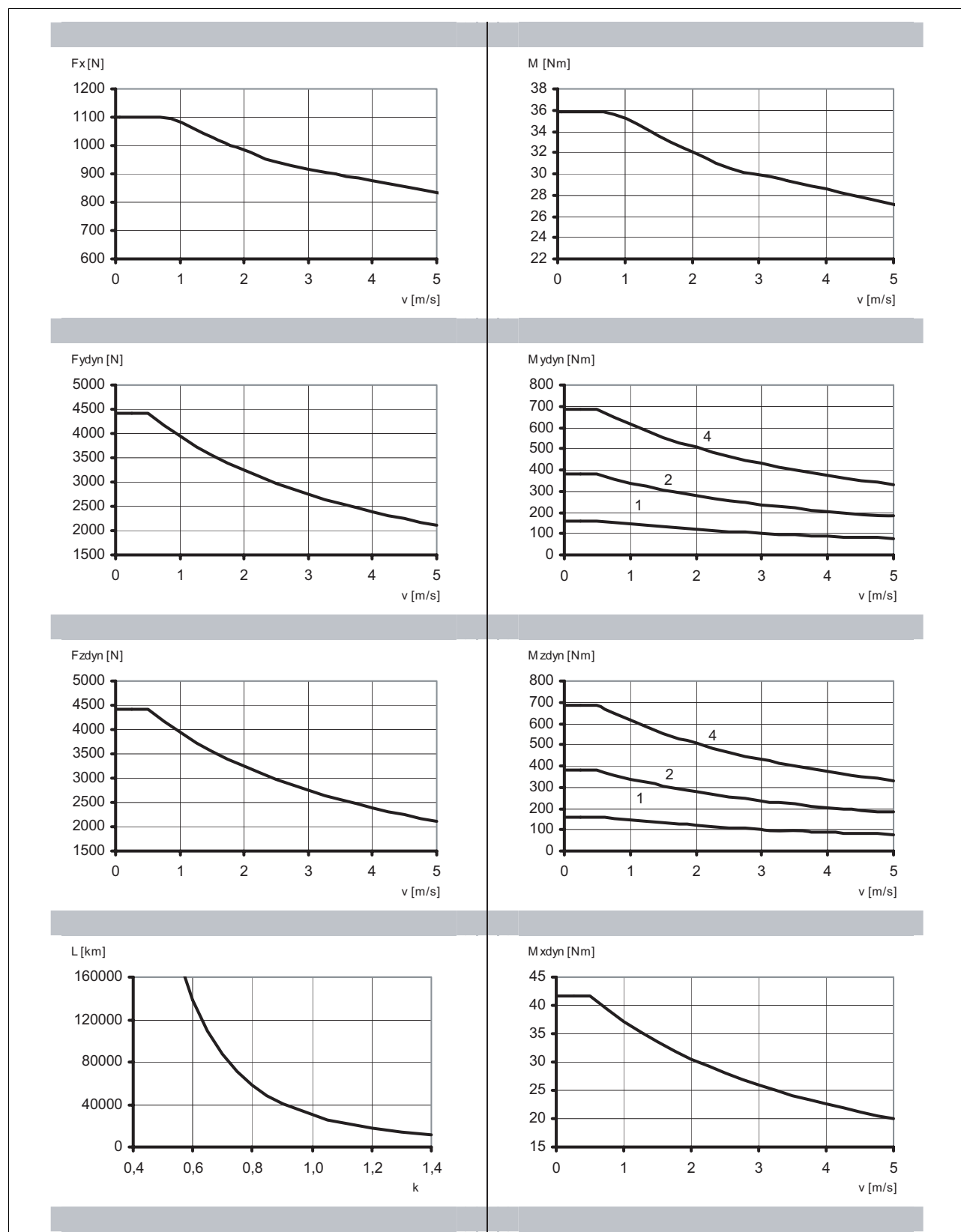


Figure 3.9 Deflection PAS43BR

Characteristic curves PAS43BB



- (1) Carriage type 1
 (2) Carriage type 2
 (4) Carriage type 4

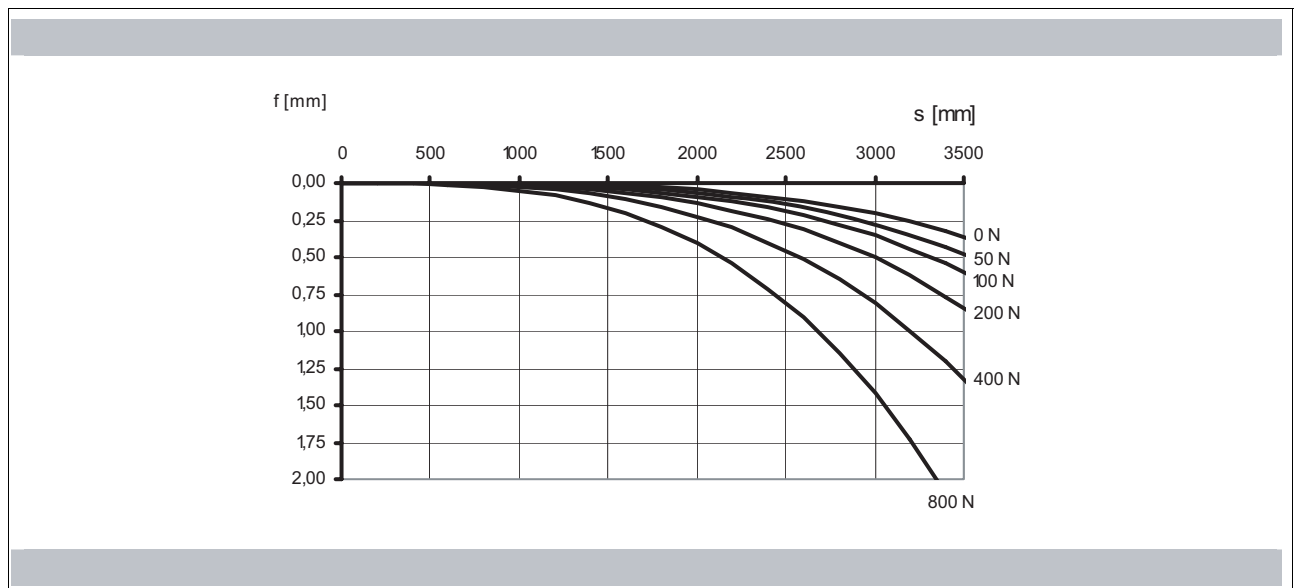


Figure 3.10 Deflection PAS43BB

Dimensional drawings PAS43Bx

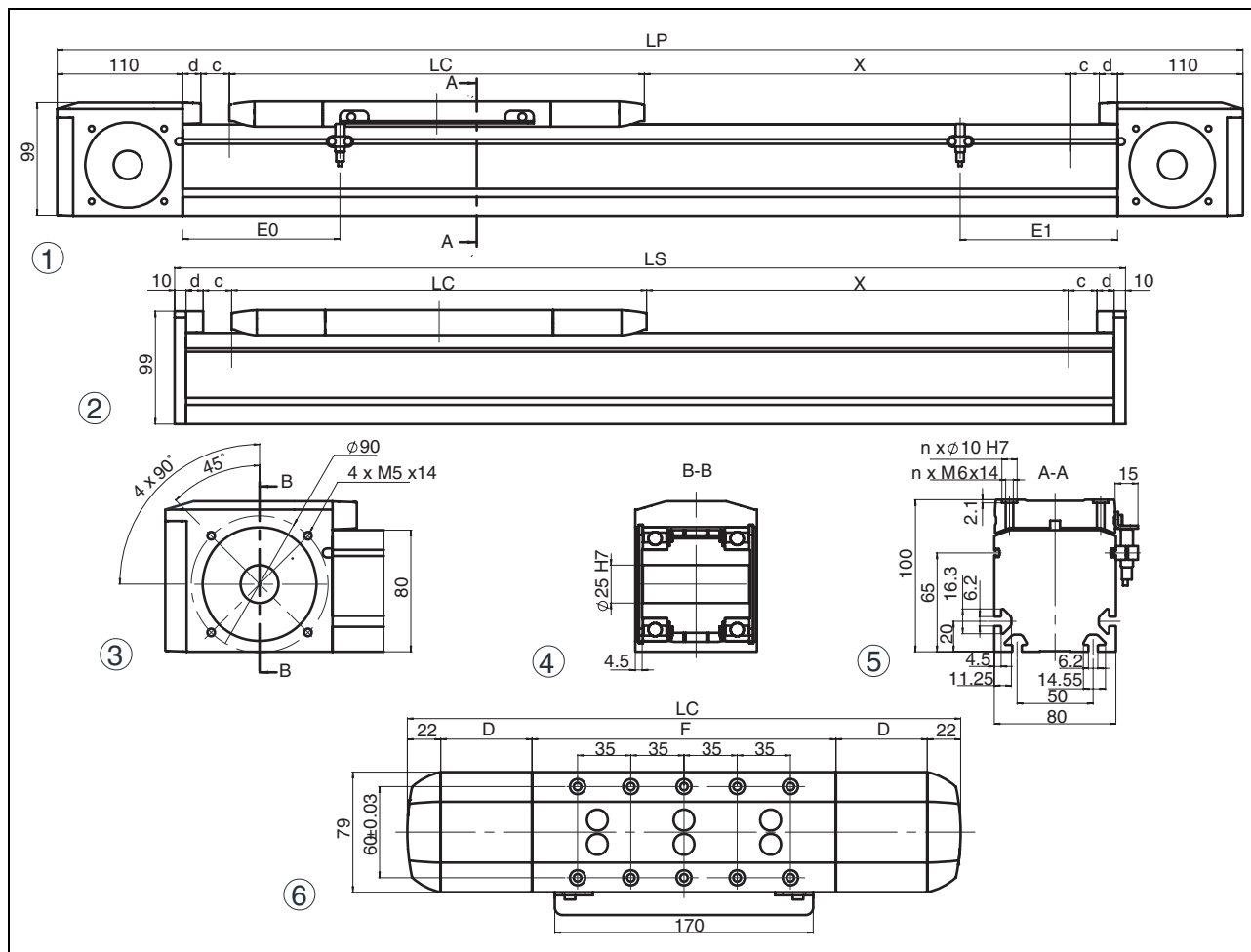


Figure 3.11 Dimensional drawings PAS43Bx

- (1) Portal axis
- (2) Support axis
- (3) End block
- (4) Section of end block
- (5) Section of axis
- (6) Carriage type 1 (types 2 and 4 have more tapped holes for mounting)

Carriage type			Type 1		Type 2		Type 4	
Cover strip			No	Yes	No	Yes	No	Yes
Total length of portal axis ¹⁾	LP	[mm]	514 + X	664 + X	584 + X	734 + X	724 + X	874 + X
Total length of support axis	LS	[mm]	314 + X	464 + X	384 + X	534 + X	524 + X	674 + X
Stroke	X	[mm]	See technical data		See technical data		See technical data	
Carriage length	LC	[mm]	244	364	314	434	454	574
Profile length of carriage	F	[mm]	200		270		410	
Number of tapped holes for mounting ²⁾	n		10		14		22	
Distance between tapped holes		[mm]	35 ±0.03		35 ±0.03		35 ±0.03	
Limit switch position at drive end	E0	[mm]	63	138	63	138	63	138
Limit switch position opposite drive end	E1	[mm]	63	138	133	208	273	348
Stroke reserve up to mechanical stop	c	[mm]	25		25		25	
Length of cover strip clamp	d	[mm]	-	15	-	15	-	15
Deflection of cover strip	D	[mm]	-	60	-	60	-	60
Minimum distance between 2 carriages		[mm]	45	110	45	110	45	110

1) In the case of axes with more than one carriage, you must add the carriage length (LC) and the distance between the carriages for each additional carriage.

2) Prepared for locating rings (see Accessories)

3.5 PAS44

Value pairs with / without cover strip are separated by "/".

Technical data portal axis		PAS44BB		
Drive element		Toothed belt 50HTD-8M		
Guide type		Recirculating ball bearing guide (SHS25V)		
Payload	[kg]	100		
Carriage type		Type 1	Type 2	Type 4
Carriage length	[mm]	470 / 310	560 / 400	740 / 580
Feed constant	[mm/rev.]	264		
Effective diameter toothed belt pulley	[mm]	84.034		
Maximum feed force $F_{x_{max}}^{1)}$	[N]	2600		
Maximum velocity $^{2)}$	[m/s]	5		
Maximum acceleration $^{2)}$	[m/s ²]	20		
Maximum driving torque $M_{max}^{1)}$	[Nm]	110		
Breakaway torque 0 stroke axis	[Nm]	4.5		
Breakaway torque per additional carriage $^{3)}$	[Nm]	2.1		
Moment of inertia 0 stroke axis	[kgcm ²]	121.2 / 105.1	137 / 120.9	169.2 / 153.1
Moment of inertia per additional carriage $^{3)}$	[kgcm ²]	89.6 / 73.5	105.4 / 89.3	137.6 / 121.5
Moment of inertia per 1 m of stroke	[kgcm ² /m]	11.2		
Moment of inertia per 1 kg of payload	[kgcm ² /kg]	17.7		
Maximum force $F_{dynmax}^{1)}$	[N]	6270		
Maximum force $F_{z_{dynmax}}^{1)}$	[N]	6270		
Maximum torque $M_{y_{dynmax}}^{1)}$	[Nm]	256	665	1209
Maximum torque $M_{z_{dynmax}}^{1)}$	[Nm]	256	665	1209
Max. torque $M_{x_{dynmax}}^{1)}$	[Nm]	68		
Mass 0 stroke axis	[kg]	25.4 / 21.0	27.8 / 23.4	32.5 / 28.1
Mass per additional carriage (with axis body)	[kg]	12.9 / 9.3	15.3 / 11.7	20.1 / 16.5
Mass per 1 m of stroke	[kg/m]	16.9		
Moving mass carriage	[kg]	5.1 / 4.2	6.0 / 5.1	7.8 / 6.9
Maximum stroke $^{4)}$	[mm]	5310 / 5510	5220 / 5420	5040 / 5240
Minimum stroke $^{5)}$	[mm]	13		
Repeatability $^{2)}$	[mm]	± 0.05		
Diameter motor shaft	[mm]	12 ... 32		
Cross section axis body (W x H)	[mm]	110 x 110		
Axial area moment of inertia (I_x / I_y)	[mm ⁴]	4713490 / 6624690		
Modulus of elasticity (aluminum) E	[N/mm ²]	72000		
Load rating linear guide C_{stat}	[N]	52400		
Load rating linear guide C_{dyn}	[N]	31700		
Service life $^{6)}$	[km]	30000		

1) The maximum permissible dynamic forces and torques decrease at increasing velocities (see characteristic curves)

2) Load- and stroke-dependent

- 3) All carriages driven
- 4) Please inquire for greater stroke with recirculating ball bearing guide
- 5) Minimum stroke required for lubrication of the linear guide
- 6) Forces and torques relate to the service life

Technical data support axis		PAS44HB		
Breakaway force 0 stroke axis	[N]	50		
Breakaway force per additional carriage	[N]	50		
Mass 0 stroke axis	[kg]	17.1 / 12.8	19.5 / 15.2	24.3 / 20.0
For further data (if applicable) see:		PAS44BB		

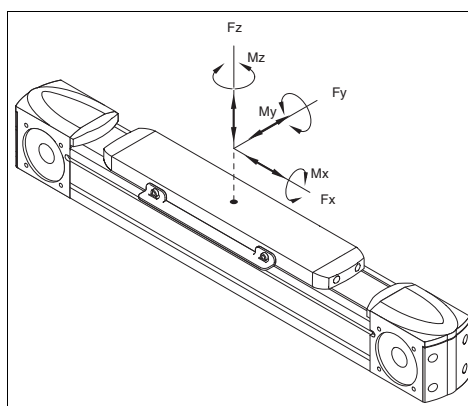
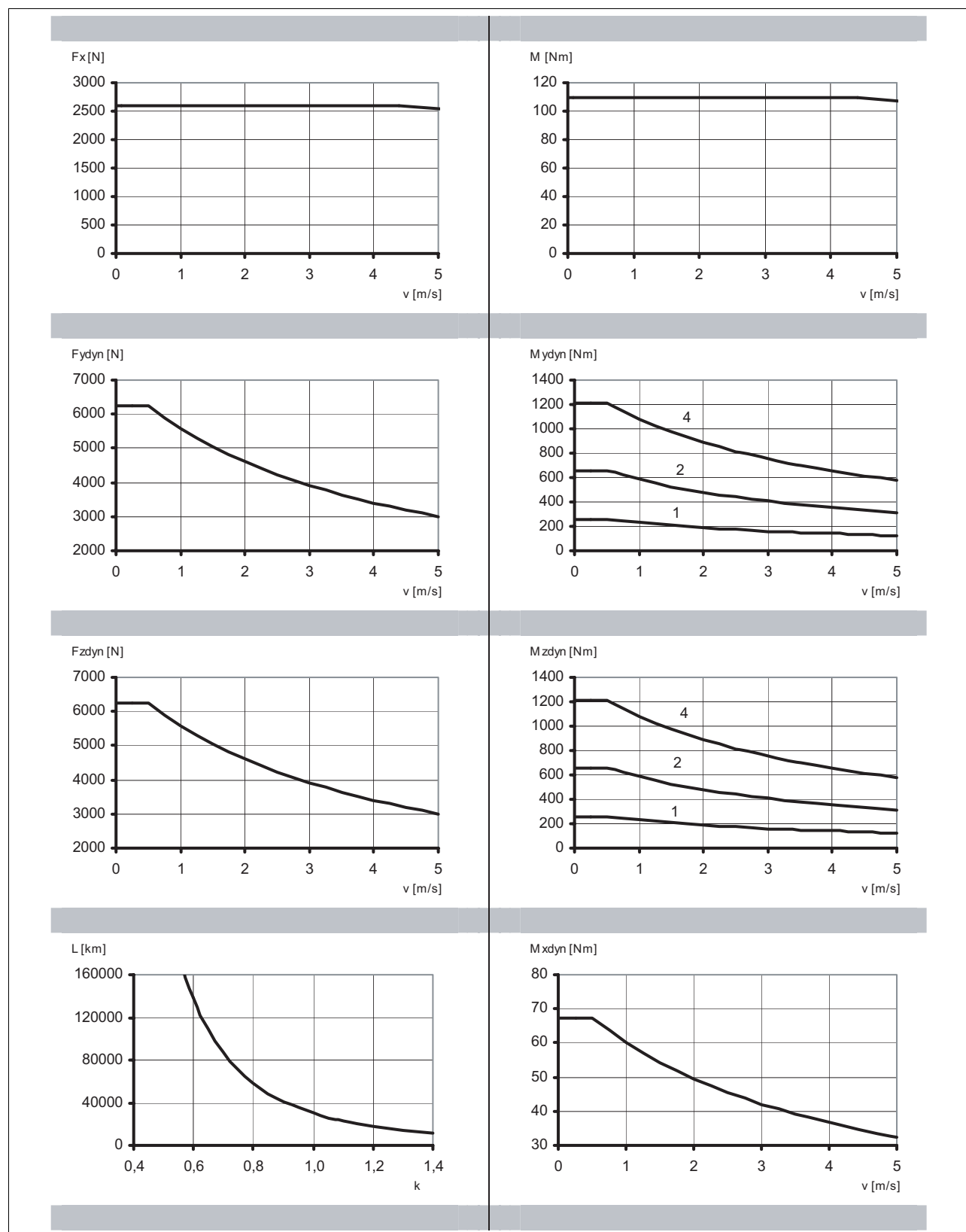


Figure 3.12 Forces and torques

Characteristic curves PAS44BB



- (1) Carriage type 1
 (2) Carriage type 2
 (4) Carriage type 4

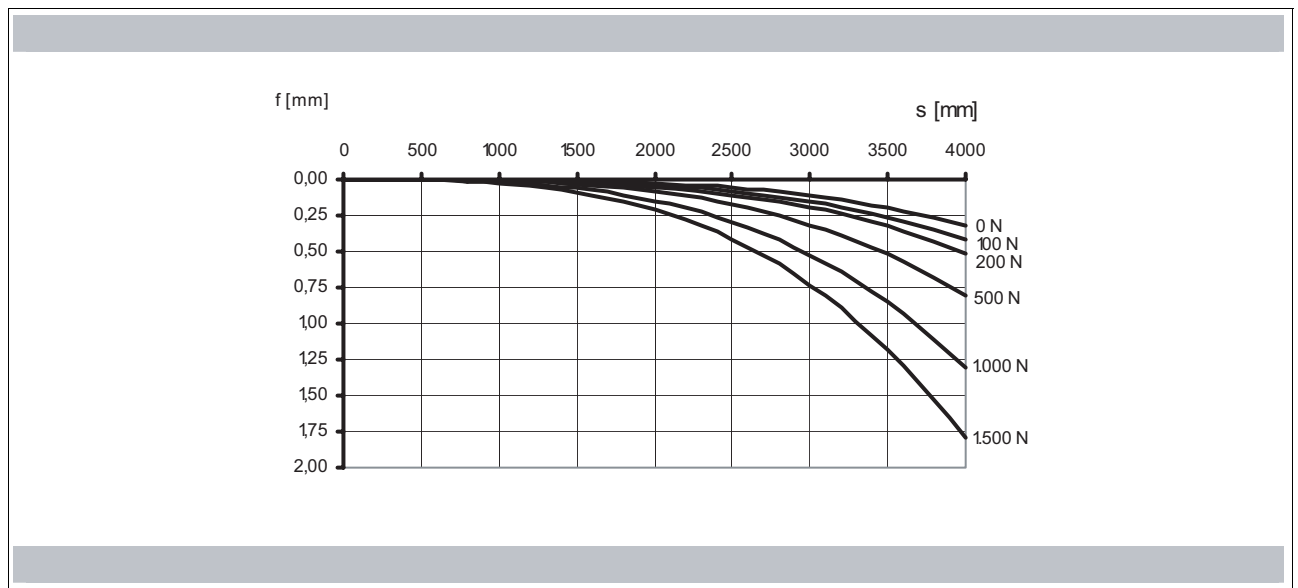


Figure 3.13 Deflection PAS44BB

Dimensional drawings PAS44BB

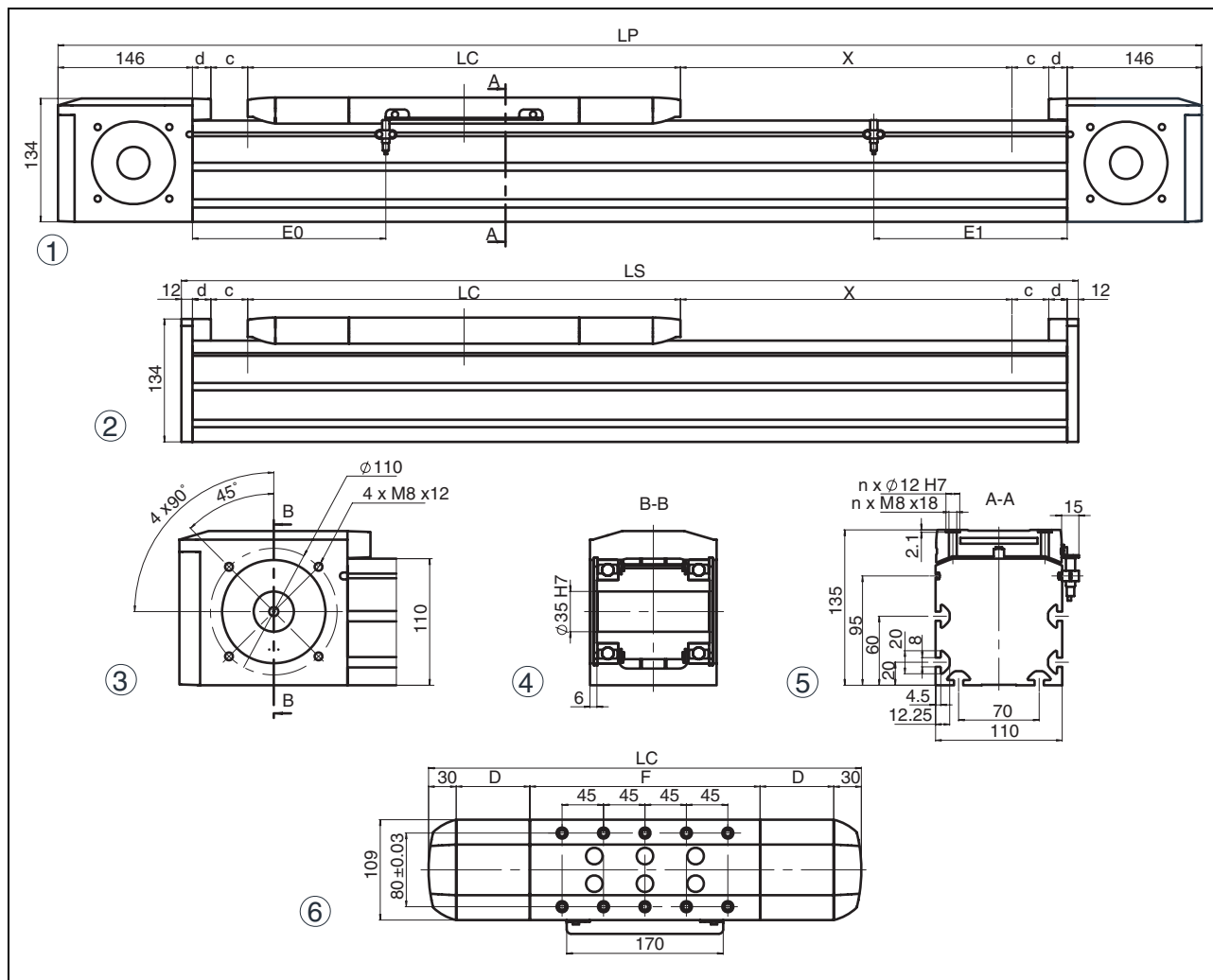


Figure 3.14 Dimensional drawings PAS44BB

- (1) Portal axis
- (2) Support axis
- (3) End block
- (4) Section of end block
- (5) Section of axis
- (6) Carriage type 1 (types 2 and 4 have more tapped holes for mounting)

Carriage type			Type 1		Type 2		Type 4	
Cover strip			No	Yes	No	Yes	No	Yes
Total length of portal axis ¹⁾	LP	[mm]	682 + X	882 + X	772 + X	972 + X	952 + X	1152 + X
Total length of support axis	LS	[mm]	414 + X	614 + X	504 + X	704 + X	684 + X	884 + X
Stroke	X	[mm]	See technical data		See technical data		See technical data	
Carriage length	LC	[mm]	310	470	400	560	580	740
Profile length of carriage	F	[mm]	250		340		520	
Number of tapped holes for mounting ²⁾	n		10		14		22	
Distance between tapped holes		[mm]	45 ±0.03		45 ±0.03		45 ±0.03	
Limit switch position at drive end	E0	[mm]	110	210	110	210	110	210
Limit switch position opposite drive end	E1	[mm]	110	210	200	300	380	480
Stroke reserve up to mechanical stop	c	[mm]	40		40		40	
Length of cover strip clamp	d	[mm]	-	20	-	20	-	20
Deflection of cover strip	D	[mm]	-	80	-	80	-	80
Minimum distance between 2 carriages		[mm]	55	135	55	135	55	135

1) In the case of axes with more than one carriage, you must add the carriage length (LC) and the distance between the carriages for each additional carriage.

2) Prepared for locating rings (see Accessories)

3.6 Service life

The service life of the product is a function of the mean forces and torques that act in the system. If multiple forces and torques act simultaneously, use the following formula to calculate the load k .

$$\frac{F_y}{F_{y\max}} + \frac{F_z}{F_{z\max}} + \frac{M_x}{M_{x\max}} + \frac{M_y}{M_{y\max}} + \frac{M_z}{M_{z\max}} = k$$

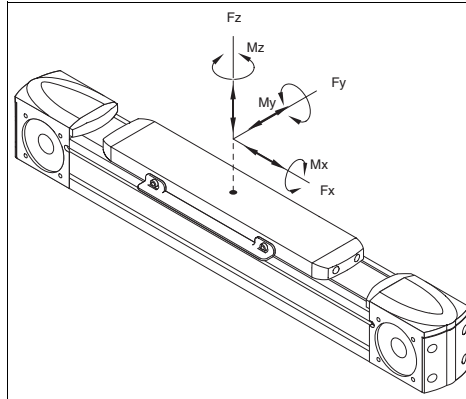


Figure 3.15 Forces and torques

The service life of the axis (in km) can be approximated using the load factor and the service life - load characteristic curve.

The application-specific load values appear in the numerator.

The numerator contains the maximum permissible forces and torques. These forces and torques decrease at increasing velocities, see characteristic curves in chapter 3.

3.7 Positioning accuracy and repeatability

Positioning accuracy and repeatability depend on temperature, load and velocity changes as well as the accuracy of the toothed belt and the accuracy of the switching points of the sensors.

At steady temperature, speed and load, the repeatability amounts to ± 0.05 mm.

3.8 Stroke reserve

Stroke reserve	PAS41	PAS42	PAS43	PAS44
[mm]	10	15	25	40

Table 3.1 Distance between limit switch and mechanical stop

3.9 Motor

See the motor manual for details on the motor.

4 Installation

WARNING

GREAT MASS OR FALLING PARTS

- Consider the mass of the parts when mounting them. It may be necessary to use a crane.
- Mount the parts in such a way (tightening torque, securing screws) that they cannot come loose even in the case of fast acceleration or continuous vibration.
- Take into consideration that axes installed in vertical or tilted positions may move unexpectedly.

Failure to follow these instructions can result in death, serious injury or equipment damage.

WARNING

MOTOR WITHOUT BRAKING EFFECT

If power outage, functions or errors cause the power stage to be switched off, the motor is no longer decelerated in a controlled way and may cause damage.

- Verify the mechanical situation.
- If necessary, use a cushioned mechanical stop or a suitable holding brake.

Failure to follow these instructions can result in death, serious injury or equipment damage.

WARNING

HOT SURFACES

The heat sink at the product may heat up to over 100°C (212°F) during operation.

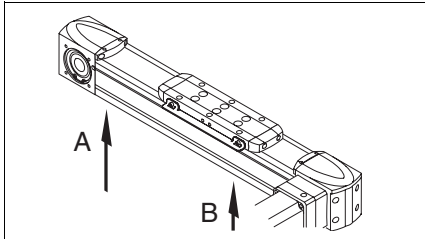
- Avoid contact with the hot heat sink.
- Do not allow flammable or heat-sensitive parts in the immediate vicinity.
- Consider the measures for heat dissipation described.

Failure to follow these instructions can result in death or serious injury.

4.1 Preparing installation

The linear axis is a precision product and must be handled with care. Shocks and impacts may damage the guides. They may lead to reduced running accuracy and reduced service life.

Transport the product in its packaging as close as possible to the installation site. Do not remove the packaging until the product is at the installation site.



The linear axis may only be lifted at points A and B (see figure). The distance between the end block and point A and between the end block and point B should be one fourth of the total length of the linear axis. If an axis with a mounted motor is lifted, points A and B are to be moved to balance the load. The motor must not be used to lift the load. Support the motor when lifting the axis.

4.2 Mechanical installation

Accessibility for servicing When mounting the linear axis, the motor and the sensors, keep in mind that they may have to be accessed for servicing.

Mounting position The linear axis can be installed in any position.
If a linear axis with a mounted motor is mounted in a vertical or tilted position, the motor should be at the top. This reduces the loads on the bearings.

4.2.1 Standard tightening torques

Special tightening torques are applicable for mounting sensors and elastomer couplings; these tightening torques are listed in the appropriate chapters.

The following, generally applicable tightening torques apply to mounting the payload and fastening slot nuts, clamping claws, motor and contact plate with hex socket screws.

Thread	Wrench size in mm	Maximum tightening torque in Nm (lb-in)
M3	2.5	1.1 (9.74)
M4	3	2.5 (22.13)
M5	4	5 (44.25)
M6	5	8.5 (75.23)
M8	6	21 (185.87)
M10	8	42 (371.73)
M12	10	70 (619.55)

Table 4.1 Standard tightening torques for screws, ISO 4762 - 8.8

4.2.2 Mounting the linear axis

Only mount the linear axis using the T slots at the axis body. To do so, use clamping claws (lateral fastening) or slot nuts (bottom or lateral fastening).

A selection of suitable clamping claws and slot nuts can be found in chapter 7 "Accessories and spare parts".

Note the following:

- If motors with a cross section greater than the cross section of the axis body are used, the axis must be supported or the mounting surface must be cut out as required.
- The end blocks protrude beyond the axis body at the ends. The end blocks must not be the only parts supported by the mounting surface.
- If the lateral T slots are used for mounting, the sensor cable cannot be completely routed in the T slots.

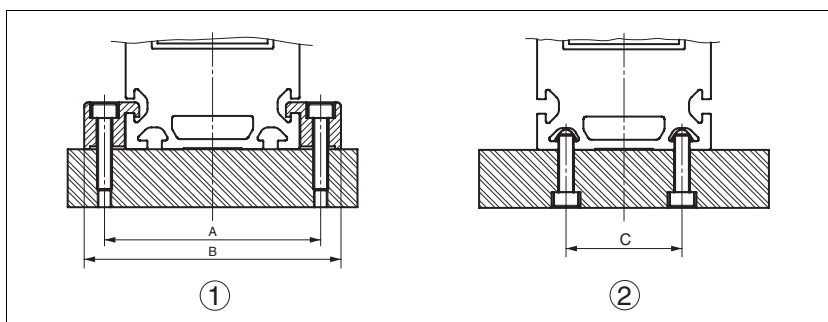


Figure 4.1 Fastening by means of clamping claws (1) and slot nuts from the bottom (2)

Tapped hole distance		PAS41	PAS42	PAS43	PAS44
A	[mm]	54	74	96	130
B	[mm]	68	88	112	150
C	[mm]	20	40	50	70

Maximum distance ¹⁾		PAS41	PAS42	PAS43	PAS44
Clamping claws	[mm]	400	600	800	1000
Slot nuts	[mm]	400	600	800	1000

1) Recommended values per side at medium loads

The greater the load or the demands on the running accuracy, the shorter the distance between the slot nuts or the clamping claws must be.

Alignment for running accuracy

Due to the manufacturing process of the extruded profiles, a linear axis has a certain tolerance in terms in straightness and twist. The deviations are generally well within the specifications of EN 12020-2 in the case of the product.

Perform the following lateral alignment procedure for running accuracy.

- The mounting surface must be machined smooth and flat.
- ▶ Start by tightening the fastening screws of the slot nut or clamping claws with a low tightening torque.
- ▶ Provide a reference plane alongside the linear axis.
- ▶ Place a dial gauge onto the carriage.
- ▶ Move the carriage and record the deviation with reference to the reference plane over the entire stroke.
- ▶ Correct the deviations by lateral alignment of the linear axis and by tightening the screws appropriately. Observe the standard tightening torques 55.

4.2.3 Mounting the contact plate

A contact plate must be mounted to the carriage for the inductive sensors. Fastening threads are located at both sides of the carriage.



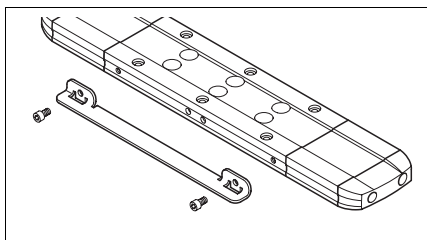
Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

Before mounting

See chapter 7 "Accessories and spare parts", subchapter 7.5 "Sensors and additional parts" for suitable contact plates.

You need a set of hex keys.

- ▶ Clean all parts you will use.
- ▶ Check all parts for damage.

Procedure

- ▶ For mounting, select the side of the carriage that will be easily accessible for service.
- ▶ Screw the contact plate to the carriage with M4 screws.
- ▶ Align the contact plate in parallel with the carriage so as to have the same switching distance on both sides.

4.2.4 Mounting the sensors

⚠ WARNING**LOSS OF CONTROL**

If unsuitable sensors are installed, ground faults or line interruptions will be detected as an On state and will cause the function to become inoperable.

- If possible, use normally closed contacts as limit switches so that a wire break can be signaled as an error.

Failure to follow these instructions can result in death, serious injury or equipment damage.

A sensor is mounted to the axis body by means of a sensor holder. The axis body provides a T slot for the sensor holder. This T slot has cutouts at both end blocks for inserting the fastening nuts.

Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

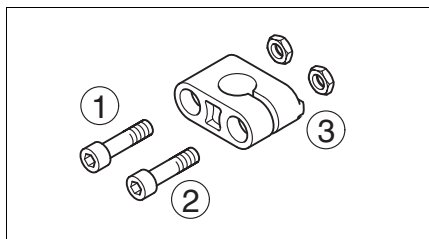


Before mounting

See chapter 7 "Accessories and spare parts" for suitable sensors.

You need a set of hex keys and a feeler gauge.

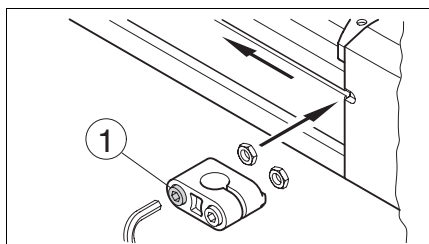
- ▶ Clean all parts you will use.
- ▶ Check all parts for damage.
- ▶ Check the sensor for correct type and function.
- ▶ Verify that your controller and your interface are suitable for the sensor.
- ▶ See the dimensional drawings in chapter 3 "Technical Data" for information on the sensor position.

Procedure

2 M3 hex socket screw with hex nuts are located at the sensor.

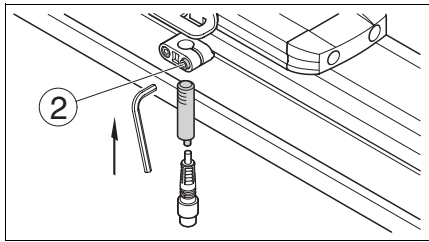
- Screw (1) is used to fasten the sensor holder in the T slot.
- Screw (2) is used to fasten the sensor in the sensor holder.

In addition, the sensor holder features cams (3) at both sides to keep the sensor from turning in the T slot.



- ▶ Slide each nut into the T slot at the cutout.
- ▶ Place the the sensor holder with the two screws into position. Leave the two screws loose at first.
- ▶ Slide the sensor holder to the desired position and tighten screw (1) with a tightening torque of 0.3 (2.66) Nm (lb-in).

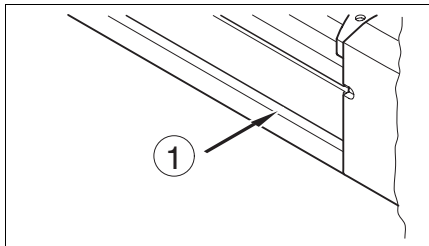
Since the sensor operates inductively, the switching surface must have a specific distance from the contact plate. This so-called "switching distance" amounts to 0.5 ± 0.1 mm.



- ▶ Move the carriage until the contact plate is above the sensor holder.
- ▶ Slide the sensor through the sensor holder opening until the switching distance has been reached.

Measure the distance using a feeler gauge.

- ▶ Tighten screw (2).
- ▶ Finally, check the switching distance with the feeler gauge.



The T-slot (1) can hold up to 3 sensor cables. Suitable slot covers are available on request.

- ▶ Route the sensor cable in the T slot.

4.2.5 Mounting the motor and the gearbox

The motor or the gearbox can be mounted to either side of the two end blocks.

The motor and the gearbox can be mounted in different arrangements (turned in increments of $4 \times 90^\circ$).

Maximum mass and torque

The maximum mass of the mounted parts is limited by the torque at the end block:

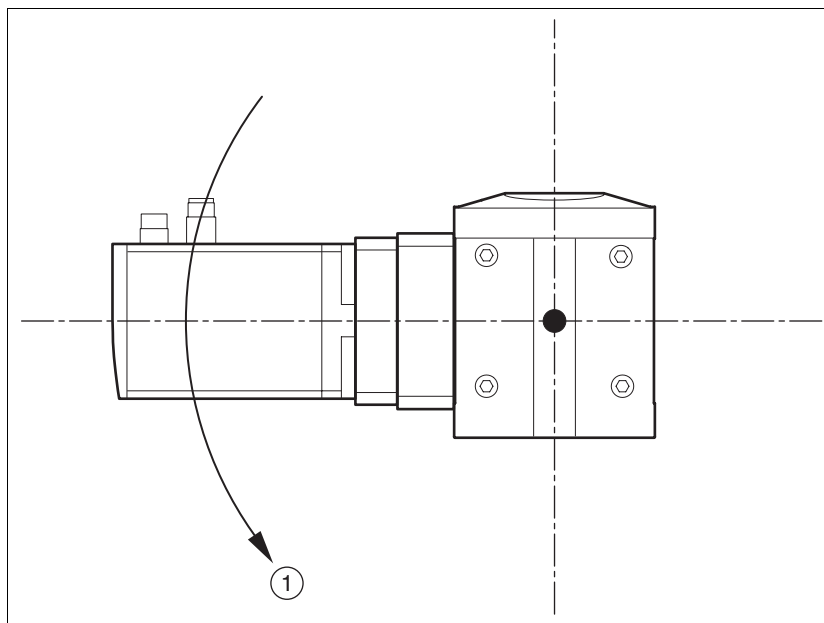


Figure 4.2 Torque at end block by mounted parts such as motor and gearbox.

		PAS41B	PAS42B	PAS43B	PAS44B
Maximum permissible mass of mounted parts	[kg]	3.5	11	20	35
(1) Maximum permissible torque (static) ¹⁾	[Nm]	22	150	270	550

1) Dynamically moving linear axes may be exposed to impermissible loads on the end block. Calculate the dynamic torque acting on the end blocks. A limitation to fifty percent of the static limit value has proven to be a reasonable value.



Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

Special tightening torques

Clamping hub		PAS41	PAS42	PAS43	PAS44
Screw ISO 4762 - 10.9		M3 x 10	M6 x 16	M6 x 20	M8 x 25
Wrench size	[mm]	2.5	5	5	6
Tightening torque	[Nm] (lb·in)	1.9 (16.82)	14 (123.91)	14 (123.91)	35 (309.78)
Mounting dimension	[mm]	8	13	14	14

Table 4.2 Tightening torques and mounting dimensions clamping hub

Expanding hub		PAS41	PAS42	PAS43	PAS44
Screw ISO 4762 - 8.8		M4 x 16	M6 x 18	M8 x 30	M10 x 60
Wrench size	[mm]	3	5	6	8
Tightening torque	[Nm] (lb-in)	2.9 (25.67)	10 (88.51)	25 (221.27)	49 (433.69)

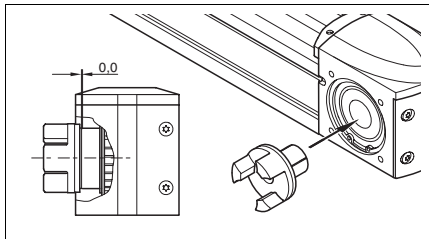
Table 4.3 Tightening torques expanding hub

Before mounting

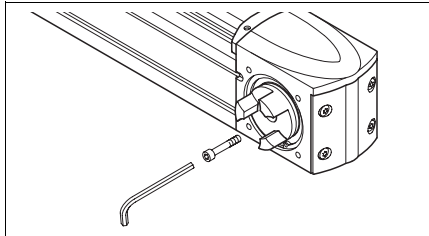
See chapter 7 "Accessories and spare parts" for suitable elastomer couplings (expanding hubs, elastomer spiders, clamping hubs).

You need a set of hex keys and a torque wrench with hexagon socket.

- Clean all parts you will use.
- Check all parts for damage.

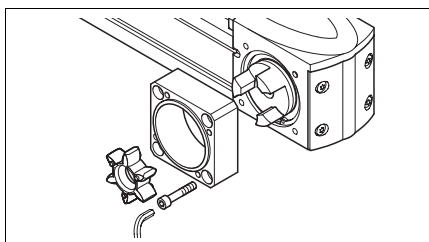
Mounting the elastomer coupling

- Push the expanding hub into the hollow shaft of the toothed belt pulley until the expanding hub has even contact.



- Tighten the screw of the expanding shaft with the tightening torque specified in Table 4.3.

If the carriage in the end position, the toothed belt pulley does not turn along.



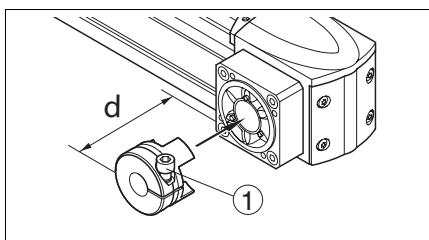
- Fit the elastomer spider onto the expanding hub.

Slightly greasing the ring gear or the hub facilitates the fitting process. Use only mineral oil based lubricants without additives or silicon based lubricants.

NOTE: If the elastomer spider can be fitted too easily (without preloading), it must be replaced.

- Mount the coupling housing with the 4 screws.

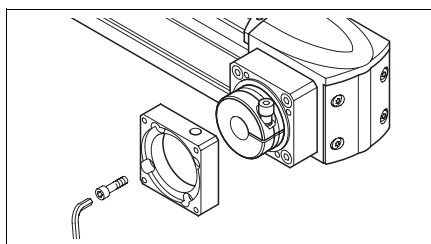
Verify that the coupling housing has even contact.



- Fit the clamping hub.

Note the installation dimension d measured to the collar, as per Table 4.2.

Check the orientation of the clamping screw (1), it should be upwards, if possible. The clamping screw is tightened at a later point in time through the hole in the motor adapter plate.

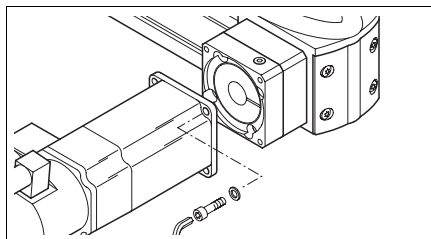


- Fit the motor adapter plate with even contact.

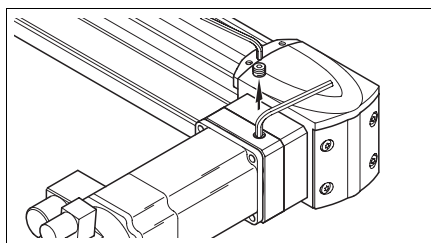
Watch out for the position of the hole at the narrow side. The clamping screw of the clamping hub is tightened through this hole.

- Tighten the 4 screws.

Motor mounting only

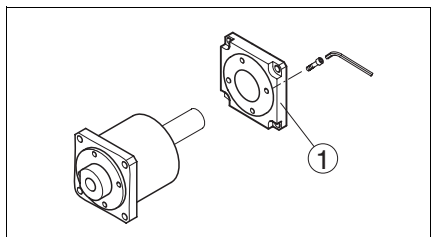


- Place the motor onto the motor adapter plate with even contact.
Secure the motor to keep it from falling down.
- If the gearbox has a parallel keyway, align the keyway and the slot of the clamping hub.
- Fasten the motor to the motor adapter plate with the 4 screws and washers.



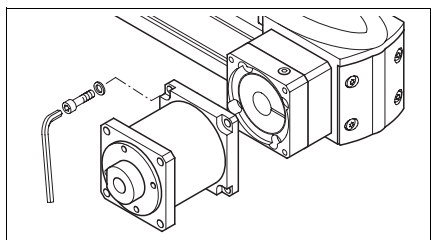
- Remove the screw plug in the hole at the side of the motor adapter plate.
- Tighten the screw of the clamping hub through the hole with the tightening torque specified in Table 4.2.
- Close the hole with the screw plug.

Gearbox mounting only

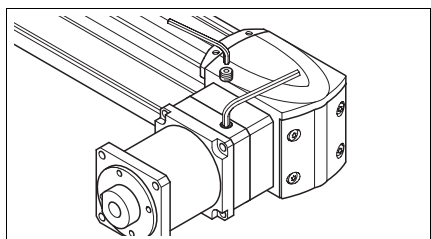


A flange plate (1) is required if the gearbox does not have its own flange.

- Mount the flange plate to the gearbox with the 4 screws.
Verify that the flange plate has even contact.



- Place the gearbox onto the motor adapted plate with even contact.
Secure the gearbox to keep it from falling down.
- If the gearbox has a parallel keyway, align the keyway and the slot of the clamping hub.
- Fasten the gearbox with the 4 screws and washers.



- Remove the screw plug in the hole at the side of the motor adapter plate.
- Tighten the screw of the clamping hub through the hole with the tightening torque specified in Table 4.2.
- Close the hole with the screw plug.



Please refer to the gearbox manual for mounting a motor to the gearbox.

4.2.6 Mounting a shaft extension

A shaft extension can be used to couple a motor or an encoder.

Shaft extensions can be retrofitted to either end block.

Special tightening torques

Shaft extension		PAS41	PAS42	PAS43	PAS44
Screw ISO 4762 - 8.8		M4 x 16	M6 x 18	M8 x 30	M10 x 60
Wrench size	[mm]	3	5	6	8
Tightening torque	[Nm] (lb-in)	2.9 (25.67)	10 (88.51)	25 (221.27)	49 (433.69)

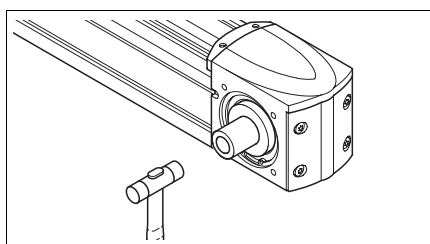
Before mounting

See chapter 7 "Accessories and spare parts" for suitable shaft extensions.

You need a set of hex keys and a torque wrench with hexagon socket and a dead blow hammer.

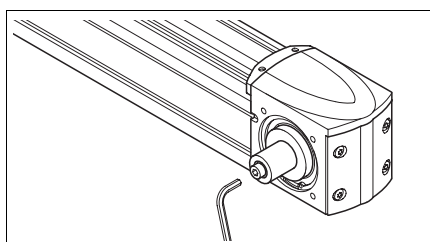
- Clean all parts you will use.
- Check all parts for damage.

Procedure



- Slide the shaft extension into the hollow shaft on the end block until it has even contact with the pulley.

The fit of approx. 2 mm may require slight taps on the shaft extension with a dead blow hammer (not on the screw head).

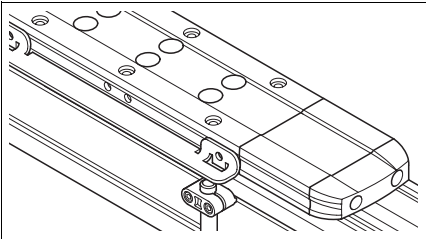


- Tighten the screw with the tightening torque specified in Table 4.2. If the carriage in the end position, the toothed belt pulley does not turn along.

4.2.7 Mounting the payload



Unless otherwise specified, the standard tightening torques indicated on page 55 apply.



Carriage

Mounting threads on the carriage allow you to fasten the payload.
For reproducible mounting of the payload, each thread is provided with a counterbore for a locating dowel. See chapter 7 "Accessories and spare parts" for suitable locating dowels.

Carriage		PAS41	PAS42	PAS43	PAS44
Thread		M5	M5	M6	M8
Depth	[mm]	10	10	12	16
Diameter counterbore for locating dowel	[mm]	8	8	10	12

Table 4.4 Carriage

4.3 Electrical installation

4.3.1 Connecting the sensors

The sensors are equipped with an M8 x 1 connector.

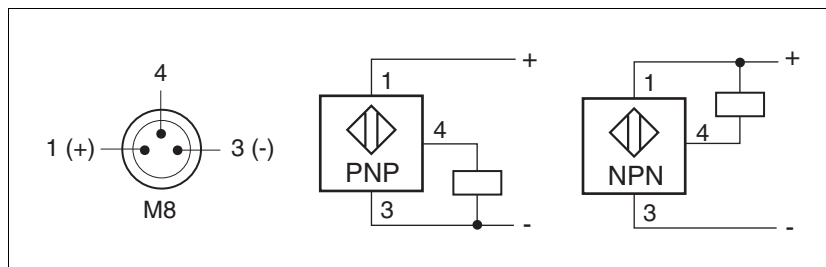


Figure 4.3 Connection assignment sensors

Pin	Description	Color
1	PELV supply voltage (+)	BN (brown)
3	PELV supply voltage (-)	BU (blue)
4	Output	BK (black)

The cable length is 100 mm. Extension cables are available in various lengths as accessories, see chapter 7 "Accessories and spare parts".

4.3.2 Motor connection

See the motor manual for details on connecting the motor.

4.4 Checking installation

Verify that you have correctly installed the product after having performed the above steps.

- Verify correct mounting and cabling of the product. In particular, check the mains connection and the 24V connection.

Check the following:

- Did you connect all protective ground conductors?
- Do you use correct fuses?
- Did you isolate all unused cable ends?
- Did you properly install and connect all cables and connectors?
- Did you properly install the sensors?
- Do the sensors function as required?
- Is it possible to freely move the carriage with the contact plate for the sensors along the entire travel length?

5 Commissioning

WARNING

UNEXPECTED MOVEMENT

When the axis is operated for the first time, there is a risk of unexpected movements caused by possible wiring errors or unsuitable parameters.

- Verify that the axis is properly fastened so it cannot come loose even in the case of fast acceleration.
- The carriage of linear axes in vertical or tilted positions may move unexpectedly.
- Verify that a functioning button for emergency stop is within reach.
- Verify that the system is free and ready for the movement before switching it on.
- Run initial tests at reduced velocity.

Failure to follow these instructions can result in death, serious injury or equipment damage.

5.1 Commissioning procedure



You must also re-commission an already configured product if you want to use it under changed operating conditions.

- ▶ Verify proper installation, see chapter 4.4 "Checking installation".
- ▶ For commissioning, note the information provided in the manual of the motor used and the manual of the drive used.
- ▶ Verify that the actual loads conform to the required and engineering data prior to operating the product.
- ▶ Verify the function of the sensors. The integrated LED must indicate the switching state correctly.
- ▶ Check the distance between the sensors and the mechanical stops. The movement must be stopped by the sensors before the carriage reaches a mechanical stop.
- ▶ Perform initial tests at reduced velocity. During these tests, verify that the controller responds correctly to the sensors in both directions of movement.
- ▶ Verify that the ambient conditions and actual loads conform to the required and engineering data. See chapter 3.1 "Ambient conditions".

6 Diagnostics and troubleshooting

6.1 Troubleshooting

Problem	Cause	Troubleshooting
Sensor overtraveled	Sensor	Adjust or replace sensors, see page 87
	Controller	Check controller
Motor load increases, controller switches off because of overload.	Guides under mechanical tension or excessive friction caused by poor lubrication.	Contact service
Noise and vibrations at high velocities	Velocity too high	Reduce velocity
	Poor lubrication (in the case of noise)	Lubricate, see page 101
Running inaccuracy and noise of the guides	Poor lubrication	Lubricate, see page 101
	Damage to the guides, for example by shock or impact on the carriage	Replace guides, contact service
Carriage has backlash and positions inaccurately	Play in guides after a collision or poor lubrication	Contact service

7 Accessories and spare parts



Contact your local sales office if you have questions concerning required spare parts that are not list.

7.1 Clamping claws

Order data

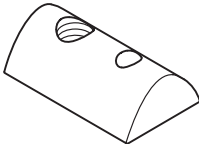
	Description		Order no.
	For mounting the axis body to a mounting surface. Contains 10 piece	For axis ...	
		PAS41	VW33MF10511
		PAS42	VW33MF10512
		PAS43	VW33MF10613
		PAS44	VW33MF10814

Dimensional drawings

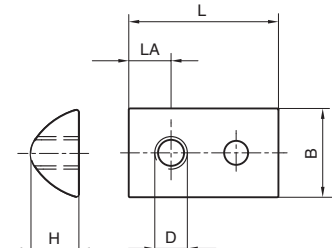
	For axis	A	B	B1	B2	D1	D2	H	H1	L	LA1
	...	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
	PAS41	18	18	14	7	10	5.5	11.2	5.4	76	40
	PAS42	18	19	14	7	10	5.5	16.2	5.4	76	40
	PAS43	18	24	16	8	11	6.6	21.5	6.4	76	40
	PAS44	18	28	20	10	15	9	22	12	76	40

7.2 Slot nuts

Order data

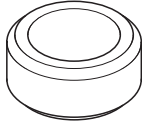
	Description			Order no.
	The slot nuts are inserted into the T-slots of the axis body to fasten the axis or parts of the axis. Contains 10 piece	For axis ...	Slot nut type	
			5 pieces M5	VW33MF010T5N5
		PAS43	6 pieces M6	VW33MF010T6N6
		PAS44	8 pieces M6	VW33MF010T8N6
			8 pieces M8	VW33MF010T8N8

Dimensional drawings

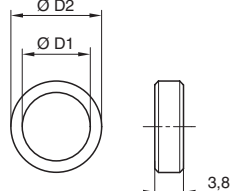
	For axis ...	Slot nut type	B	D	H	L	LA
			mm	mm	mm	mm	mm
	PAS41 / PAS42	5 pieces M5	8	5	4	11.5	4
	PAS43	6 pieces M6	10.6	6	6.4	17	5.5
	PAS44	8 pieces M6	13.8	6	7.3	23	6.5
		8 pieces M8	13.8	8	7.3	23	7.5

7.3 Locating dowels

Order data

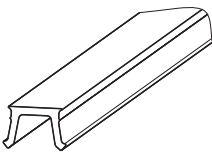
	Description		Order no.
	For precise and reproducible mounting of the payload, the locating dowels are inserted into the holes at the carriage. Contains 20 piece	For axis ...	
		PAS41 / PAS42	VW33MF020LD01
		PAS43	VW33MF020LD02
		PAS44	VW33MF020LD03

Dimensional drawings

	For axis ...	D1	D2
		mm	mm
	PAS41 / PAS42	5.5	8 h6
	PAS43	6.6	10 h6
	PAS44	9	12 h6

7.4 T slot covers

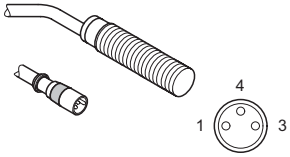
Order data

	Description			Order no.
	Length 2 m	For axis ...	T slot size	
	Contains 5 piece	PAS41	5	VW33MC05A05
		PAS42	5	VW33MC05B05
		PAS43	6	VW33MC05A06
		PAS44	8	VW33MC05A08

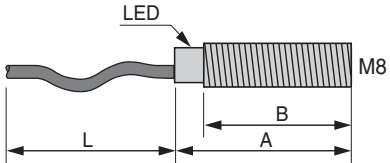
7.5 Sensors and additional parts

7.5.1 Sensors

Order data

	Description		Order no.
	With signal display with 100 mm cable and 3-pin M8 circular plug-in connector. 1 piece	PNP, normally closed contact	XS508B1PBP01M8
		PNP, normally open contact	XS508B1PAP01M8
		NPN, normally closed contact	XS508B1NBP01M8
		NPN, normally open contact	XS508B1NAP01M8

Dimensional drawings

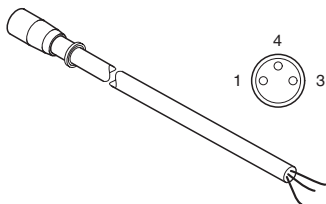
	Total length	Thread length	Cable length
	A	B	L
	[mm]	[mm]	[mm]
	33	25	100
	See chapter 4.3.1 "Connecting the sensors" for the connection assignment.		

Technical data

Model		Cylindrical thread M8 x 1
Approvals		CE
Electrical connection (PUR cable with M8 connector)	[m]	0.10
Nominal switching distance S_n (in the case of steel)	[mm]	1.5
Hysteresis		1 to 15% of the real switching distance
Degree of protection as per IEC 60529		IP67
Temperature (storage)	[°C]	-40 ... +85
Temperature (operation)	[°C]	-25 ... +70
Housing material		Nickel-plated brass
Cable material		PUR, 3 x 0.12 mm ² , length 10 cm
Function indicator output		Yellow LED
Function indicator supply voltage		No
Supply voltage (PELV)	[V _{dc}]	12 ... 24 with reverse polarity protection
Supply voltage (including residual ripple)	[V _{dc}]	10 ... 36
Switching current (overload and short-circuit protection)	[mA]	< 200
Voltage drop, output conducting	[V]	< 2
No-load current	[mA]	< 10
Maximum switching frequency	[Hz]	5000
Switch-on time	[ms]	< 0.1
Switch-off time	[ms]	< 0.1

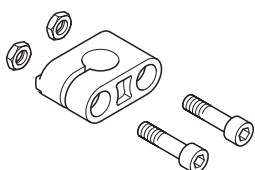
7.5.2 Sensor extension cable

Order data

	Description		Order no.
	Suitable for drag chain applications; sensor side end 3-pin M8 circular connector, second cable end open Contains 1 piece	5 m	VW32SBCBGA050
		10 m	VW32SBCBGA100
		20 m	VW32SBCBGA200

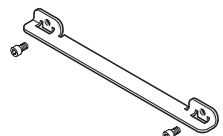
7.5.3 Sensor holder

Order data

	Description	Order no.
	For standard limit switch with 8 mm diameter; movable Contains 10 piece	VW33MF010M8

7.5.4 Contact plate

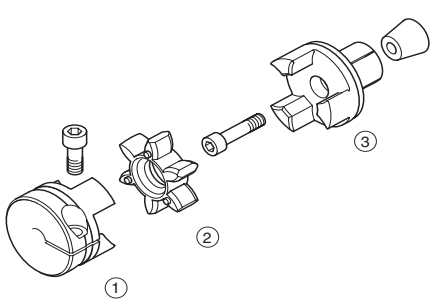
Order data

	Description	Order no.
	For mounting to the carriage of the axis Content 1 contact plate 2 screws	VW33MASP1

7.6 Coupling assemblies



Observe the maximum permissible driving torque of the linear axis. The coupling elements can transmit a greater torque than the linear axis can accept.



Coupling assembly

(1) Clamping hub

(2) Elastomer spider

(3) Expanding hub

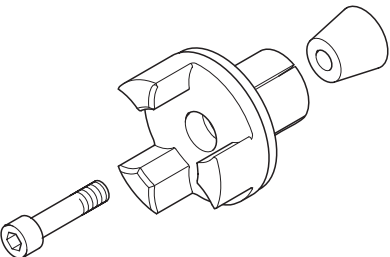
Coupling assemblies are required to mount motors to axes.

A coupling assembly consists of the following components:

- 1 expanding hub for the axis end
- 1 clamping hub for the motor end
- 1 elastomer spider, as a decoupling element between the hubs
- 2 screws

7.6.1 Expanding hubs


Order data

	Description		Order no.
	Expanding hub for the axis end	For axis ...	
	Contains 1 piece	PAS41	SPM3MFSC10A14
		PAS42	SPM3MFSC20A20
		PAS43	SPM3MFSC25A30
		PAS44	SPM3MFSC35A36


Dimensional drawings

7.6.2 Elastomer spiders

Order data

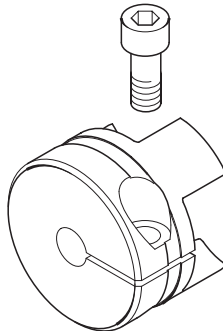
	Description		Order no.
	Decoupling element between the hubs Contains 1 piece	For axis ...	
		PAS41	SPM3MFR09A018
		PAS42	SPM3MFR14A034
		PAS43	SPM3MFR20A120
		PAS44	SPM3MFR25A320

Dimensional drawings

		Shore hardness		Nominal torque	Moment of inertia	Diameter
			M_{max}	M_N	J	DZ
	For axis ...		Nm	Nm	kgcm ²	mm
	PAS41	98 Sh A	18	7	0.001	9
	PAS42	98 Sh A	34	17	0.013	14
	PAS43	98 Sh A	120	60	0.067	20
	PAS44	98 Sh A	320	160	0.15	25

7.6.3 Clamping hubs

Order data

	Description			Order no.
	Clamping hub Contains 1 piece			
	For axis ...	D1 (mm) ¹⁾ Please inquire for other diameters	M _{max} (Nm) Maximum torque that can be transmitted	
	PAS41	6.35	6.8	SPM3MFCC06A06
		8	7.4	SPM3MFCC08A06
		9	7.8	SPM3MFCC09A06
		10	9.7	SPM3MFCC10A06
		11	10.7	SPM3MFCC11A06
		12	11.6	SPM3MFCC12A06
		14	12.2	SPM3MFCC14A06
	PAS42	6.35	32.5	SPM3MFCC06A07
		8	35	SPM3MFCC08A07
		9	36	SPM3MFCC09A07
		10	41	SPM3MFCC10A07
		11	45	SPM3MFCC11A07
		12	50	SPM3MFCC12A07
		14	53	SPM3MFCC14A07
		16	55	SPM3MFCC16A07
		19	58	SPM3MFCC19A07
		20	60	SPM3MFCC20A07
	PAS43	12	49	SPM3MFCC12A08
		14	54	SPM3MFCC14A08
		19	75	SPM3MFCC19A08
		20	76	SPM3MFCC20A08
		22	78	SPM3MFCC22A08
24		85	SPM3MFCC24A08	
25		98	SPM3MFCC25A08	
PAS44	12	108	SPM3MFCC12A09	
	14	111	SPM3MFCC14A09	
	19	128	SPM3MFCC19A09	
	20	138	SPM3MFCC20A09	
	22	154	SPM3MFCC22A09	
	24	158	SPM3MFCC24A09	
	25	160	SPM3MFCC25A09	

1) See dimensional drawings

Dimensional drawings

		Moment of inertia	Screw ISO 4762	Wrench size	Tightening torque	Hub length	Bore depth H7	Distance between centers	Inside diameter		Outside diameter		
	For axis ...	J	E			A	B	C	D1	D2	DK	F	
		kgcm ²		mm	Nm (lb-in)	mm							
	PAS41	0.015	M3	2.5	1.9 (16.82)	22	11	5	¹⁾	25	25.8	8	
	PAS42	0.15	M6	5	14 (123.91)	31	17	8	¹⁾	40	45	14	
	PAS43	0.55	M6	5	14 (123.91)	36	20	10	¹⁾	55	57.5	20	
	PAS44	1.22	M8	6	35 (309.78)	39	21	9	¹⁾	65	73	25	

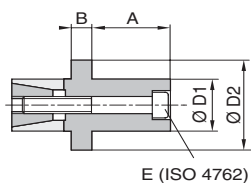
1) See order data

7.7 Shaft extension

Order data

	Description		Order no.
	Components such as a motor or an encoder can be coupled to the shaft extension. Contains 1 piece	For axis ...	
		PAS41	VW33MF1S12A12
		PAS42	VW33MF1S27A20
		PAS43	VW33MF1S32A25
		PAS44	VW33MF1S37A32

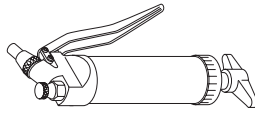
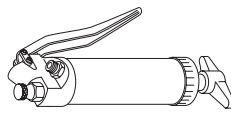
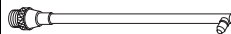
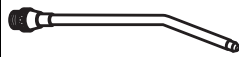
Dimensional drawings



	Mass	Maximum radial force	Moment of inertia	Max. torque	Screw ISO 4762	Wrench size	Tightening torque	Shaft length	Collar length	Shaft extension diameter H7	Diameter
For axis	m	F_R	J	M_{max}	E			A	B	D1	D2
...	kg	N	kgcm ²	Nm		mm	Nm (lb·in)		mm		
PAS41	0.012	230	0.002	7.7	M4	3	2.9 (25.67)	12	5.5	12	17
PAS42	0.073	400	0.05	35.7	M6	5	10 (88.51)	27	7	20	35
PAS43	0.148	700	0.16	82	M8	6	25 (221.27)	32	7.5	25	45
PAS44	0.311	1300	0.54	182	M10	8	49 (433.69)	37	9	32	55

7.8 Grease guns

Order data

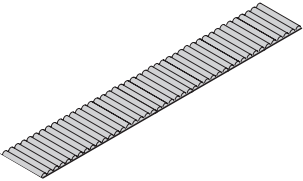
Designation	Description	Order no.
Single-hand high-pressure grease gun 	With nozzle for the lubrication of the linear axes with recirculating ball bearing guide. Suitable nozzle type D. Volume: 120 cm ³ ; delivery volume: 0.5 cm ³ /stroke	VW33MAP01
Single-hand high-pressure oil gun 	With nozzle for the lubrication of the linear axes with roller guide. Suitable nozzle type D. Volume: 120 cm ³ ; delivery volume: 0.5 cm ³ /stroke	VW33MAP02
Nozzle type D6 90° 	For grease nipple type D6; nipple 90°, Ø 6 mm; length 20 mm; with M4 pointed nozzle 90° lateral	VW33MAT01
Nozzle type D6 20° 	For grease nipple type D6; nipple 20°, Ø 6 mm; length 20 mm; with M4 pointed nozzle 20° angled	VW33MAT02

7.9 Toothed belt

Calculation of the required toothed belt length:

$$L = (2 \times \text{stroke}) + 650 \text{ mm}$$

Order data

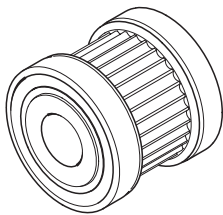
	Description			Order no.
	For axis ...	Length (m)		
	PAS41	1.5		SPM3MAS15L015
		3		SPM3MAS15L030
		10		SPM3MAS15L100
		1.5	Antistatic	SPM3MAA15L015
		3	Antistatic	SPM3MAA15L030
		10	Antistatic	SPM3MAA15L100
	PAS42	1.5		SPM3MAS25L015
		3		SPM3MAS25L030
		10		SPM3MAS25L100
		1.5	Antistatic	SPM3MAA25L015
		3	Antistatic	SPM3MAA25L030
		10	Antistatic	SPM3MAA25L100
	PAS43	1.5		SPM3MAS30L015
		3		SPM3MAS30L030
		10		SPM3MAS30L100
		1.5	Antistatic	SPM3MAA30L015
		3	Antistatic	SPM3MAA30L030
		10	Antistatic	SPM3MAA30L100
	PAS44	1.5		SPM3MAS50L015
		3		SPM3MAS50L030
		10		SPM3MAS50L100
		1.5	Antistatic	SPM3MAA50L015
		3	Antistatic	SPM3MAA50L030
		10	Antistatic	SPM3MAA50L100

Technical data

Toothed belt	For axis ...	Width	Pitch	Density	Specific spring constant	Belt tension F_V
		[mm]	[mm]	[kg/m]	[N]	[N]
15HTD-3M	PAS41	15	3	0.032	0.145×10^6	145 ... 180
25HTD-5M	PAS42	25	5	0.096	0.572×10^6	570 ... 710
30HTD-5M	PAS43	30	5	0.118	0.672×10^6	670 ... 870
50HTD-8M	PAS44	50	8	0.311	1.917×10^6	1915 ... 2400

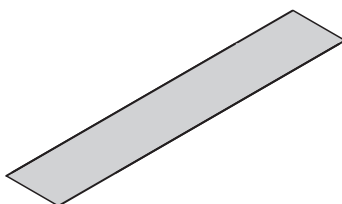
7.10 Toothed belt pulleys

Order data

	Description			Order no.
	Toothed belt pulley with bearing	For axis ...		
		PAS41		SPM3MAW1S084
			Increased corrosion resistance	SPM3MAW1C084
	PAS42			SPM3MAW2S155
			Increased corrosion resistance	SPM3MAW2C155
	PAS43			SPM3MAW3S205
			Increased corrosion resistance	SPM3MAW3C205
	PAS44			SPM3MAW4S264
			Increased corrosion resistance	SPM3MAW4C264

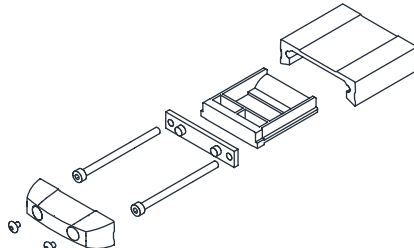
7.11 Cover strips

Order data

	Description				Order no.
	For axis ...	Width (mm)	Height (mm)	Length (m)	
	PAS41	22	0.15	3	SPM3MAC22L030
				6	SPM3MAC22L060
	PAS42	36	0.15	3	SPM3MAC36L030
				6	SPM3MAC36L060
	PAS43	45	0.15	3	SPM3MAC45L030
				6	SPM3MAC45L060
	PAS44	65	0.15	3	SPM3MAC65L030
				6	SPM3MAC65L060

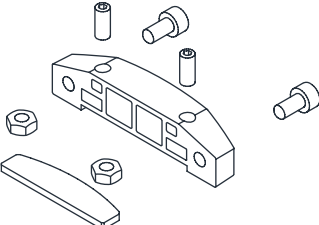
7.12 Strip deflection

Order data

	Description		Order no.
	Kit with 1 strip deflection 1 deflection unit with brush 1 holding plate 1 rubber buffers 4 screws	For axis ...	
		PAS41	SPM3MAC1D0041
		PAS42	SPM3MAC2D0042
		PAS43	SPM3MAC3D0043
		PAS44	SPM3MAC4D0044

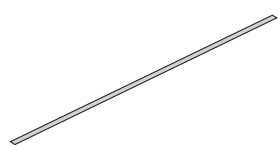
7.13 Cover strip clamp

Order data

	Description		Order no.
	Kit with 1 belt deflection 1 clamping plate 2 screws 2 set screws 2 nuts	For axis ...	
		PAS41	SPM3MAC1F041
		PAS42	SPM3MAC1F042
		PAS43	SPM3MAC1F043
		PAS44	SPM3MAC1F044

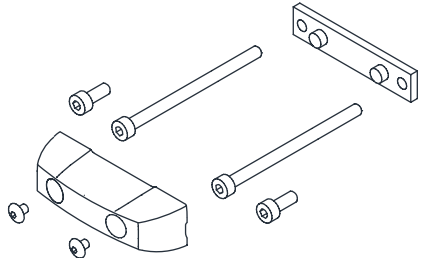
7.14 Magnetic strips

Order data

	Description				Order no.
	Contains 2 piece				
	For axis ...	Width (mm)	Height (mm)	Length (m)	
	PAS41	2.5	1	1.5	SPM3MAW1S215
				3	SPM3MAW1S230
				6	SPM3MAW1S260
	PAS42	4.0	1	1.5	SPM3MAW1S415
				3	SPM3MAW1S430
				6	SPM3MAW1S460
	PAS43 / PAS44	6.0	1	1.5	SPM3MAW1S615
				3	SPM3MAW1S630
				6	SPM3MAW1S660

7.15 Rubber buffer

Order data

	Description		Order no.
	Kit with 2 rubber buffers 2 holding plates 12 screws	For axis ...	
		PAS41	SPM3MAC1B041
		PAS42	SPM3MAC2B042
		PAS43	SPM3MAC3B043
		PAS44	SPM3MAC4B044

8 Service, maintenance and disposal

⚠ WARNING

GREAT MASS OR FALLING PARTS

- Consider the mass of the parts when mounting them. It may be necessary to use a crane.
- Mount the parts in such a way (tightening torque, securing screws) that they cannot come loose even in the case of fast acceleration or continuous vibration.
- Take into consideration that axes installed in vertical or tilted positions may move unexpectedly.

Failure to follow these instructions can result in death, serious injury or equipment damage.

8.1 Service address

If you cannot resolve an error yourself please contact your sales office. Have the following details available:

- Nameplate (type, identification number, serial number, DOM, ...)
- Type of error (such as LED flash code or error number)
- Previous and concomitant circumstances
- Your own assumptions concerning the cause of the error

Also include this information if you return the product for inspection or repair.



If you have any questions please contact your sales office. Your sales office staff will be happy to give you the name of a customer service office in your area.

<http://www.schneider-electric.com>

8.2 Checks after collisions

Components of the linear axis may be damaged or destroyed as a result of a collision.

- After a collision, inspect the drive elements, the linear guide and the elastomer coupling for damage according to the instructions in the following chapters.

8.2.1 Toothed belt

- Perform a visual inspection of the toothed belt for damage to the teeth and abrasion at the sides. To do so, remove the toothed belt as described in chapter 8.3.6 "Replacing the toothed belt".

NOTE: A damaged toothed belt must be replaced.

8.2.2 Linear guide

The linear guide consists of the guide carriage and the roller guide or the recirculating ball bearing guide.

- Check the guide carriage for play. If the guide carriage has, the pre-tension has been changed. The pre-tension of the guide carriage can only be adjusted by the manufacture. Note the serial number of the linear axis and contact your local sales office.
- Perform a visual inspection of the linear guide for damage. To do so, remove the toothed belt as described in chapter 8.3.6 "Replacing the toothed belt".
- Manually move the carriage (without toothed belt). Check for irregular noise or vibration. Irregular noise or vibration indicates a deformation in the linear guide. Deformation will cause rapid wear.



A damaged linear guide must be replaced. Contact your local sales office.

8.2.3 Elastomer coupling

- Perform a visual inspection of the elastomer coupling for damage. To do so, remove the motor or the gearbox as described in chapter 8.3.2 "Replacing the motor or the gearbox".

NOTE: A damaged elastomer coupling must be replaced. See chapter 8.3.2 "Replacing the motor or the gearbox" for the procedure.

8.3 Replacing parts

Only replace the parts described. Any other parts may only be replaced by technicians trained by the manufacturer.

To replace the entire axis, install the new axis as per see chapter 4 "Installation".

Adjust and check the linear axis as per chapter 5 "Commissioning" after replacing parts.

8.3.1 Replacing a sensor

You can replace a sensor without changing the position of the sensor holder.

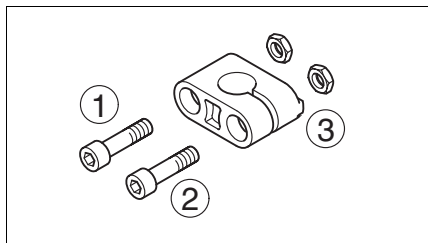


Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

Prerequisites

See chapter 7 "Accessories and spare parts" for suitable spare parts.
You need a set of hex keys and a feeler gauge.

Procedure



- ▶ Loosen the M3 screw (2) at the slotted side of the sensor holder until the sensor to be replaced can be pulled out from below.
- ▶ Mount the new sensor as described on page 58.

8.3.2 Replacing the motor or the gearbox

⚠ WARNING**UNEXPECTED MOVEMENTS DUE TO DISMOUNTING**

Dismounting parts can cause unexpected movements.

- In the case of a linear axis installed in a vertical or tilted position, secure the moving parts to keep them from moving unexpectedly.

Failure to follow these instructions can result in death, serious injury or equipment damage.

The motor or the gearbox are coupled by means of a preloaded elastomer coupling.

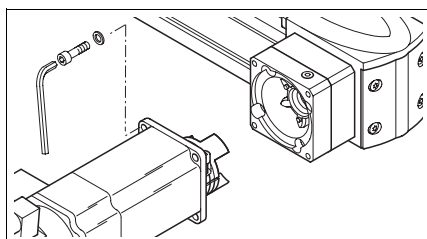
Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

**Prerequisites**

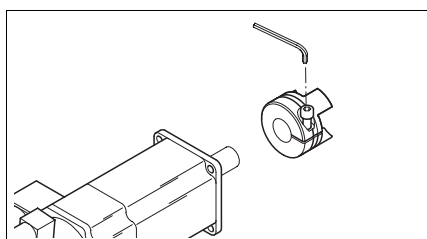
See chapter 7 "Accessories and spare parts" for suitable spare parts.

You need a set of hex keys and a torque wrench with hexagon socket.

NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

Dismounting, motor only

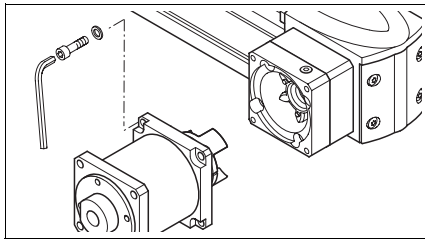
- ▶ Secure the motor to keep it from falling down.
- ▶ Remove the 4 screws and washers at the motor.
- ▶ Pull the motor and the clamping hub off of the motor adapter plate. This requires a greater force of up to 450 N.



- ▶ Loosen the clamping screw at the clamping hub.
- ▶ Pull the clamping hub off the motor shaft.

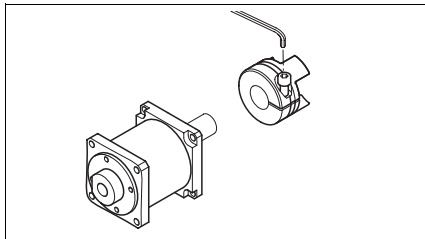
Dismounting, gearbox only

See the gearbox manual for details on removing a motor from the gearbox.

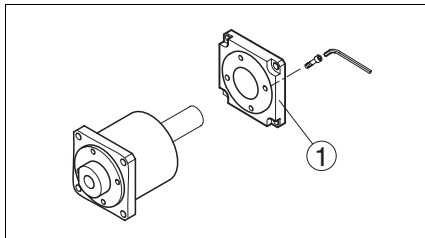


- ▶ Remove the 4 screws and washers at the gearbox flange.
- ▶ Pull the gearbox and the clamping hub off of the motor adapter plate.

This requires a greater force of up to 450 N.



- ▶ Loosen the clamping screw at the clamping hub.
- ▶ Pull the clamping hub off the gearbox shaft.



If the gearbox does not have its own flange, the flange plate (1) must be dismantled.

- ▶ Remove the 4 screws at the flange plate.
- ▶ Remove the flange plate.

Mounting

NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

- ▶ Mount the motor or the gearbox as described on page 60.



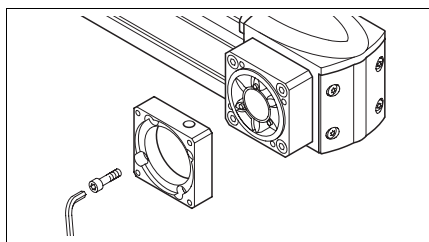
Please refer to the gearbox manual for mounting a motor to the gearbox.

8.3.3 Replacing the elastomer coupling

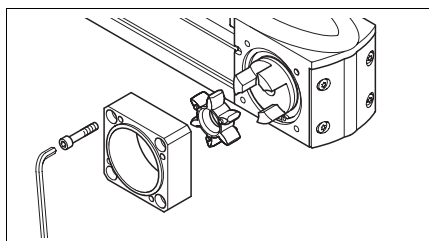
Prerequisites See chapter 7 "Accessories and spare parts" for suitable spare parts.
You need a set of hex keys and a torque wrench with hexagon socket and a dead blow hammer.

NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

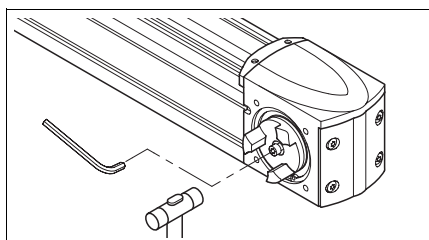
Procedure ▶ Dismount the motor or the gearbox as described in chapter 8.3.2 "Replacing the motor or the gearbox".



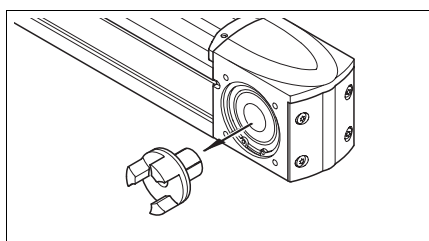
- ▶ Remove the 4 screws at the motor adapter plate.
- ▶ Remove the motor adapter plate.



- ▶ Dismount the coupling housing with the 4 screws.
- ▶ Pull the elastomer spider off of the expanding hub.



- ▶ Loosen the screw of the expanding hub.
If the carriage in the end position, the toothed belt pulley does not turn along.
- ▶ Tap the screw head lightly with a dead blow hammer so the cone comes loose. The expanding hub is now loose and be removed.



- ▶ Pull the expanding hub out of the hollow shaft of the toothed belt pulley.

- ▶ Mount the elastomer coupling as well as the motor or the gearbox as described on page 60.

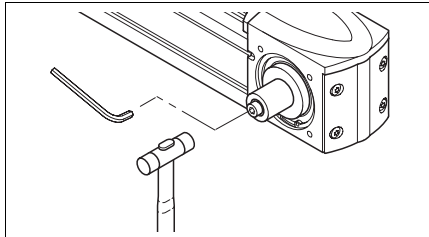
8.3.4 Replacing the shaft extension

Prerequisites See chapter 7 "Accessories and spare parts" for suitable spare parts.

You need a set of hex keys and a torque wrench with hexagon socket and a dead blow hammer.

NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

Procedure



- ▶ Loosen the screw at the shaft extension.
If the carriage is in the end position, the toothed belt pulley does not turn along.
- ▶ Tap the screw head lightly with a dead blow hammer so the cone comes loose.
- ▶ Pull the shaft extension out of the end block.
This requires a greater force.
- ▶ Mount the shaft extension as described on page 63.

8.3.5 Replacing the cover strip and the strip deflection

⚠ WARNING

SHARP EDGES

The cover strip has sharp edges. When the cover strip is cut to length, the edges may be particularly sharp.

- Wear protective gloves.

Failure to follow these instructions can result in death, serious injury or equipment damage.

When the cover strip is worn, it is recommended that the two strip deflections be replaced at the same time (deflection unit with brush).



Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

Special tightening torques

Cover strip clamp		PAS41	PAS42	PAS43	PAS44
Screw ISO 4762 - 8.8		M3 x 8	M4 x 8	M5 x 10	M6 x 14
Wrench size	[mm]	2.5	3	4	5
Tightening torque	[Nm] (lb-in)	0.6 5.31	1.0 8.85	1.5 13.28	3 26.55

Table 8.1 Tightening torques cover strip clamp

Clamping plate		PAS41	PAS42	PAS43	PAS44
Set screw DIN 913 - 45H		M3 x 10	M4 x 10	M5 x 16	M6 x 20
Wrench size	[mm]	2.5	3	4	5
Tightening torque	[Nm] (lb-in)	0.2 1.77	0.3 2.66	0.4 3.54	0.5 4.43

Table 8.2 Tightening torque clamping plate

Prerequisites

See chapter 7 "Accessories and spare parts" for suitable spare parts.

You need a set of Allen keys and a torque wrench with hexagon socket and a pair of tin snips.

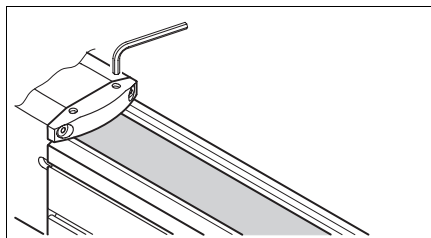
NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

Procedure

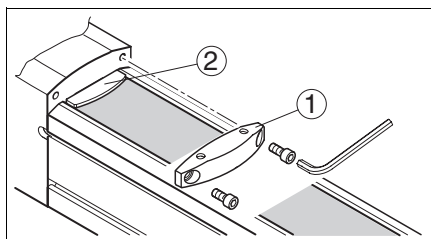
Carry out the following steps on both ends of the carriage / linear axis.

2 set screws at the cover strip clamp fixate the clamping plate below and the cover strip.

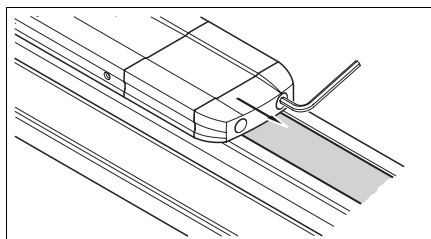
- Loosen the two set screws.

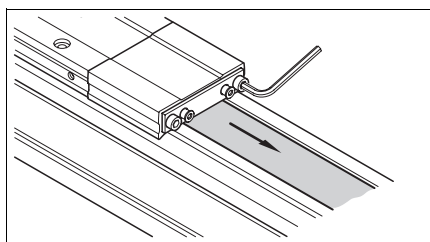


- Remove the cover strip clamp (1). To do so, loosen the two screws. Keep the screws and the clamping plate (2) from falling down.

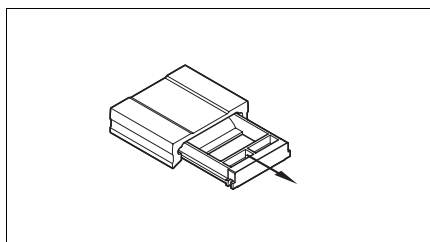


- Remove the rubber buffer at the strip deflection. To do so, loosen the two screws.

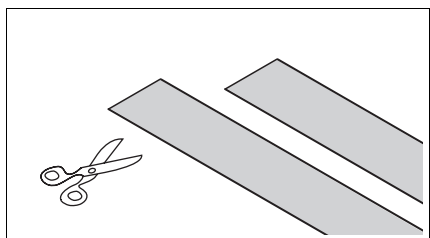




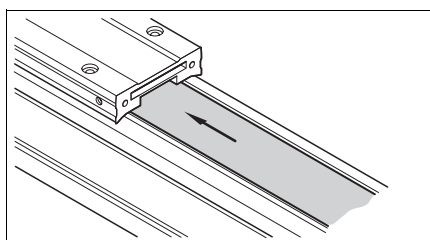
- ▶ Remove the holding plate together with the strip deflection. To do so, loosen the two screws.
- ▶ Pull out the entire cover strip.



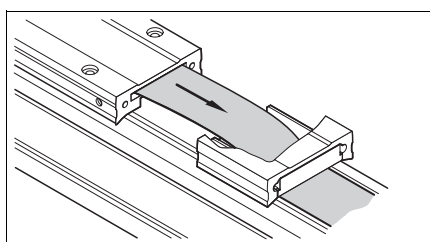
- ▶ Remove the plastic unit from the housing of the strip deflection.
- ▶ Insert the new plastic unit into the housing of the strip deflection.



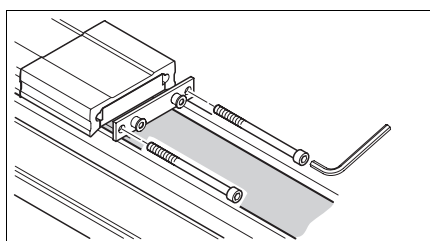
- ▶ Cut the new cover strip to the same length as the old cover strip with the tin snips.



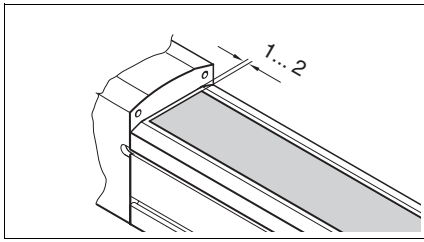
- ▶ Guide the new cover strip through the guide channel inside the carriage.



- ▶ Guide the new cover strip through the strip deflections.



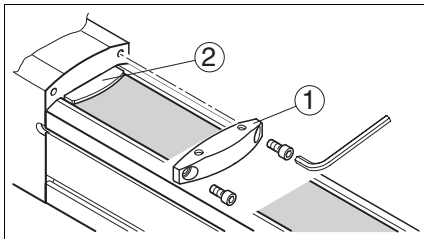
- ▶ Place the holding plate for mounting the rubber buffer into position at the strip deflection.
- ▶ Screw the strip deflection into place.
When doing so, align the strip deflection and the carriage.



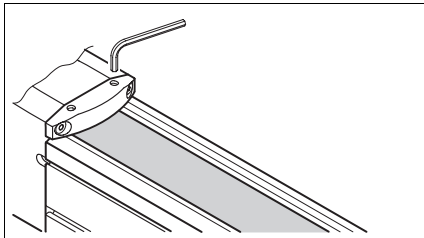
- Place the cover strip over the entire length of the axis body.

Align the cover strip symmetrically. The distance from the two end blocks should amount to 1 ... 2mm.

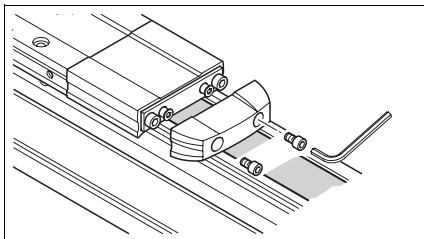
Verify that the cover strip has even contact with the magnetic strips.



- Fit the clamping plate (2) into place.
- Screw the cover strip clamp (1) into place with the tightening torque specified in Table 8.1.



- Tighten the two set screws for holding the clamping plate with the tightening torque specified in Table 8.2.



- Mount the rubber buffer with the two screws and the washers.

Test movements

- Run initial tests at reduced velocity.

8.3.6 Replacing the toothed belt

⚠ WARNING**UNEXPECTED MOVEMENTS DUE TO DISMOUNTING**

Dismounting parts can cause unexpected movements.

- In the case of a linear axis installed in a vertical or tilted position, secure the moving parts to keep them from moving unexpectedly.

Failure to follow these instructions can result in death, serious injury or equipment damage.



Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

Special tightening torques

Belt tensioner		PAS41	PAS42	PAS43	PAS44
Set screw DIN 913 - 45H		M3 x 4	M4 x 5	M4 x 5	M6 x 6
Wrench size	[mm]	1.5	2	2	3
Tightening torque	[Nm] (lb·in)	0.1 (0.89)	0.15 (1.33)	0.15 (1.33)	0.3 (2.66)

Table 8.3 Tightening torques belt tensioner

Prerequisites See chapter 7 "Accessories and spare parts" for suitable spare parts.
You need a set of Allen keys and a torque wrench with hexagon socket and medium strength threadlocker.

NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

Calculation of the required toothed belt length:

$$L = (2 \times \text{stroke}) + 650 \text{ mm}$$

To adjust the belt tension, you need a caliper (distance measurement) or a belt tensiometer (vibration measurement).

Distance measurement Distance measurement measures the position of the belt tensioner. This method is used to tension the toothed belt as described in "Procedure".

Vibration measurement To restore the precise factory-adjusted belt tension, you must use a belt tension meter for vibration measurement.

Toothed belt		PAS41	PAS42	PAS43	PAS44
Width / pitch		15HTD-3M	25HTD-5M	30HTD-5M	50HTD-8M
Density Z_M	kg/m	0.032	0.096	0.118	0.311
Belt tension F_V	N	145 ... 180	570 ... 710	670 ... 870	1915 ... 2400

Table 8.4 Factory-adjusted belt tension

The factory-adjusted belt tension is shown in Table 8.4. The measured tension values F_V depend on the density of the toothed belt Z_M and a selectable measuring distance A. The measuring distance A is measured from the center of the end block to the edge of the carriage.



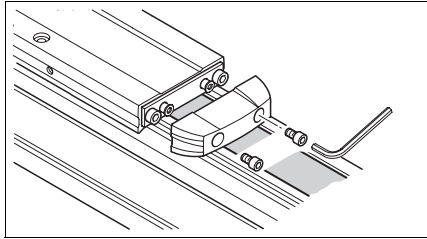
Contact your local sales office if you have questions concerning the vibration measurement.

Notes on belt tension

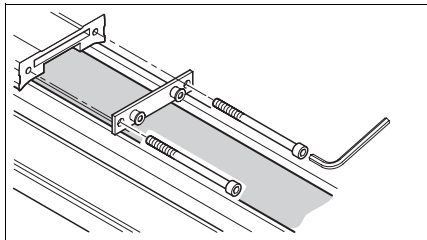
- The belt tension must be so high that the belt is still tensioned under maximum operating load.
- If the tension is not high enough, this may lead to jumping. If the belt tension is too high, this increases the load on the bearings and reduces the service life.
- During the first hours of operation, the belt tension decreases. It may be necessary to re-tension the toothed belt.
- Due to pitch and rigidity tolerances of the toothed belt, the newly adjusted belt tension may differ from the originally adjusted belt tension.

- Procedure**
- ▶ If installed, remove the cover strip and the strip deflections as described on page 91.

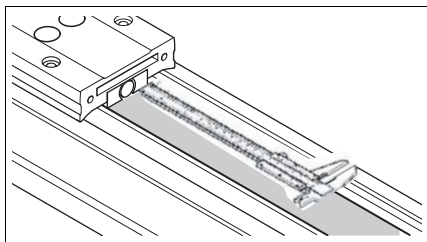
NOTE: Perform the steps described below at both ends of the carriage / linear axis.



- ▶ Remove the rubber buffers from the carriage. To do so, loosen the two screws and the washers.



- ▶ Remove the holding plate at the carriage. To do so, loosen the two screws.

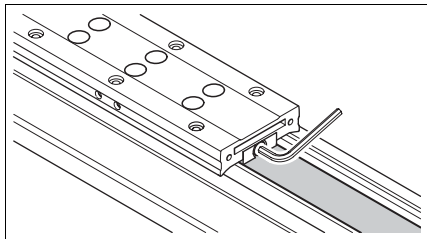


Perform the following step for tensioning with distance measurement at both belt tensioners.

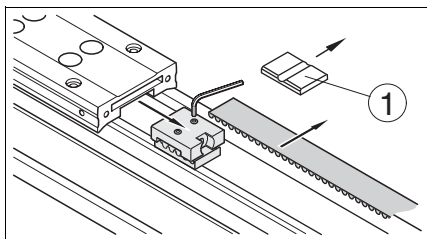
- ▶ Measure the position of the belt tensioner with a caliper prior to releasing the belt tension.

The carriage is the stop. The belt tensioner is the measuring point.

- ▶ Record the measured values.



- ▶ Loosen the tensioning screw at the belt tensioner.



- ▶ Pull out the belt tensioner along with the toothed belt.

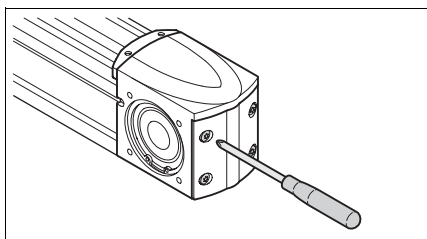
This may require a greater force.

- ▶ Loosen the two set screws at the belt tensioner.

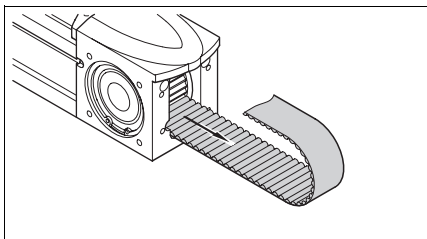
This requires a greater torque due to the threadlocker.

- ▶ Slide the toothed belt to the side out of the belt tensioner.

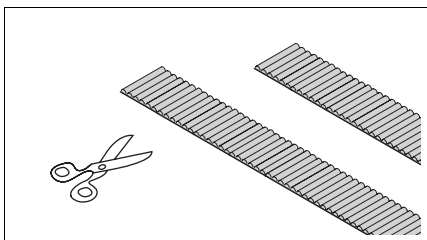
- ▶ Slide the clamping plate (1) to the side out of the belt tensioner.



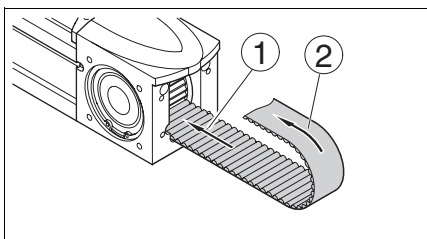
- ▶ Remove the cover at the end block. To do so, loosen the 4 screws.



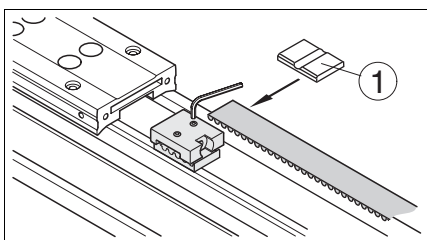
- Remove the toothed belt from the axis body.



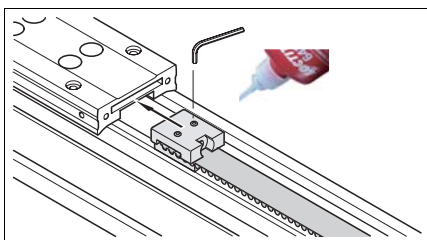
- Place the new and the old toothed belts next to each other. Align the teeth with each other.
- Cut the new toothed belt to the same length (number of teeth) as the old toothed belt.



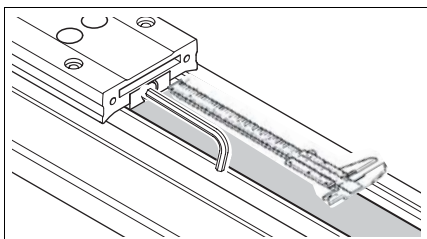
- Guide one end (1) of the new toothed belt below the toothed belt pulley through the end block until it is visible at the end of the linear axis.
- The teeth must point upward.
- Guide the other end (2) of the toothed belt above the toothed belt pulley through the end block.



- From the side, insert the end of the toothed belt into the belt tensioner so that all 5 teeth are covered.
 - From the side, press the clamping plate (1) with the recess upward into the belt tensioner.
- Verify that the toothed belt is inserted symmetrically and the clamping plate is inserted flush into the belt tensioner.



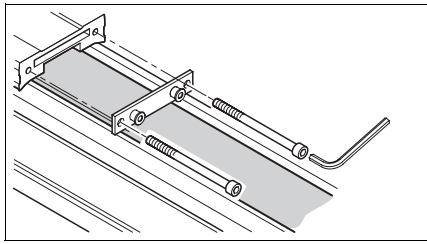
- Apply a thin layer of medium strength threadlocker to the the set screws at the belt tensioner.
- Tighten the set screws with the tightening torque specified in Table 8.3.
- Push the belt tensioner into the carriage.



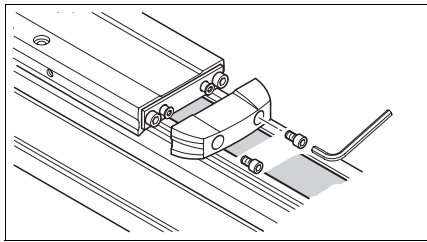
Perform the following step for tensioning with distance measurement at both belt tensioners.

- Tension the toothed belt via the tensioning screws to the recorded measured values.

- Mount the strip deflections and the cover strip as described in chapter 8.3.5 "Replacing the cover strip and the strip deflection".



- Place the holding plate for mounting the rubber buffer into position at the carriage.



- Mount the rubber buffer with the screws and the washers.

Test movements

- Run initial tests at reduced velocity.
- Note the information provided in section "Notes on belt tension" in this chapter.

8.3.7 Replacing the toothed belt pulley



Unless otherwise specified, the standard tightening torques indicated on page 55 apply.

Prerequisites

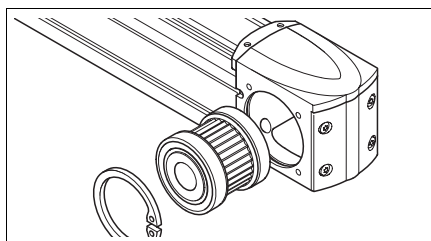
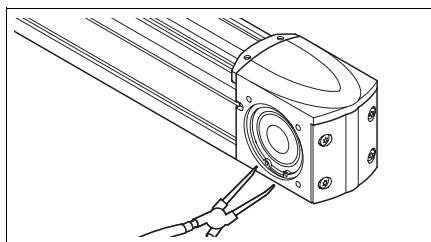
See chapter 7 "Accessories and spare parts" for suitable spare parts.

You need a set of Allen keys and a pair of circlip pliers.

NOTE Do not use ball head hex keys. Excessive torque may cause the ball head to tear off. A torn off ball head is difficult to remove from the screw.

Procedure

- ▶ Dismount the motor / gearbox (page 88) and the elastomer coupling (page 90) or the shaft extension (page 91) from a drive end toothed belt pulley.
- ▶ If installed, remove the cover strip and the strip deflections as described on page 91.
- ▶ Remove the toothed belt as described on page 95.
- ▶ Remove the circlip at one side of the end block with the circlip pliers.



- ▶ Remove the pulley with the bearing as a unit.
- ▶ Clean both bearing seats in the end block.
- ▶ Fit the new pulley with the bearing.
- ▶ Mount the circlip.
- ▶ Mount the toothed belt as described on page 95.
- ▶ Mount the cover strip as described on page 91.
- ▶ Mount the shaft extension as described on page 63.
- ▶ Mount the motor as described on page 60.

8.4 Maintenance

The maintenance intervals for cleaning and lubrication must be adhered to.

- ▶ Include the maintenance intervals in your maintenance schedule.

8.4.1 Cleaning

Due to its design, the product is not susceptible to the ingress of contaminants and external objects. The guide is located inside the axis body and it is covered.

The product must be checked and cleaned at regular intervals.

- ▶ Do not use compressed air for cleaning.
- ▶ Remove large particles and dirt from the surface at regular intervals.
- ▶ The anodized surface only has a limited resistance to alkaline cleaning agents. Therefore, use only neutral cleaning agents for cleaning.
- ▶ Use only damp, soft and lint-free cleaning cloths to wipe the surface.

Cover strip

The cover strip is teflon-coated. The friction causes abrasion on the cover strip.

- ▶ Remove abrasion products at regular intervals.

8.4.2 Lubrication

CAUTION

DAMAGE DUE TO INCORRECT LUBRICANT

Incorrect lubricants may damage the product.

- Use the correct type of lubricant (grease, oil) as specified.

Failure to follow these instructions can result in equipment damage.

Lubricant is consumed continuously during operation of the linear axis. The product must be lubricated at regular intervals.

The lubrication system is not completely tight. Therefore, small amounts of lubricants may escape.

Insufficient lubrication or incorrect lubricants increase wear and reduce the service life. The following factors influence the lubrication intervals:

- Dust and dirt particles
- High operating temperatures
- Heavy loads
- Heavy vibration
- Permanent short-distance positioning

8.4.3 Lubricating PAS4xBR

The linear axis PAS4•BR axis is lubricated with grease from an internal reservoir. The reservoir is factory-prefilled. The carriage features 2 grease nipples at each side for relubrication. The guide rods of the rollers are lubricated and cleaned by oil-soaked lubrication elements.

The lubrication interval depends on the load, the velocity, the cycle time and the ambient conditions. The following recommended values apply to lubrication intervals:

- 2500 km operational performance

Size	Lubricant	Relubrication volume	Strokes
PAS41	Lamora D 220	1.25 cm ³	2 1/4
PAS42	Lamora D 220	3 cm ³	6
PAS43	Lamora D 220	4.25 cm ³	8 1/4

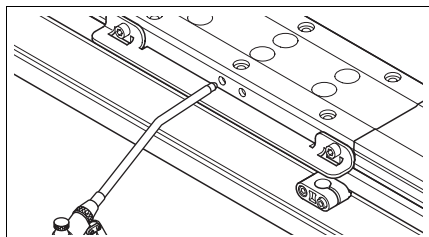
See chapter 7 "Accessories and spare parts" for grease guns, nozzles and lubricants.

Notes on greasing

When applying the lubricant, you must not exceed a maximum flow rate. Therefore, the minimum injection time of 5 seconds per grease gun stroke must be adhered to.

Wait for at least 10 seconds between the strokes of the oil gun to allow the oil to penetrate the lubrication elements.

Procedure



- Position the nozzle at a right angle. Press the nozzle against the grease nipple.
- Inject the correct type and volume of oil into the two grease nipples at one side of the carriage.

8.4.4 Lubricating PAS4xBB

The linear axis PASxxBB is lubricated with grease from an internal reservoir. This reservoir is factory-prefilled. The carriage features 2 grease nipples at each side for relubrication.

The lubrication interval depends on the load, the velocity, the cycle time and the ambient conditions. The following recommended values apply to lubrication intervals:

- 5000 km operational performance

Size	Lubricant	Relubrication volume	Strokes
PAS42	Microlube GL 261	0.3 cm ³	1/4
PAS43	Microlube GL 261	0.6 cm ³	1 1/4
PAS44	Microlube GL 261	1.0 cm ³	2

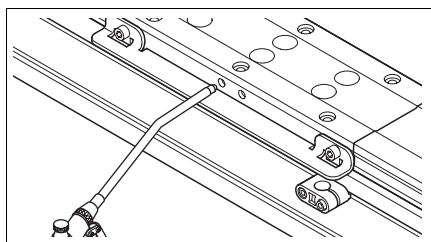
See chapter 7 "Accessories and spare parts" for grease guns, nozzles and lubricants.

Notes on greasing

When applying the lubricant, you must not exceed a maximum flow rate. Therefore, the minimum injection time of 3 seconds per grease gun stroke must be adhered to.

The carriage must be moved between strokes of the grease gun to allow the grease to distribute evenly in the lubricant reservoirs.

Procedure



- ▶ Position the nozzle at a right angle. Press the nozzle against the grease nipple.
- ▶ Inject the correct type and volume of grease into the two grease nipples at one side of the carriage.

8.5 Shipping, storage, disposal

Note the ambient conditions on page 21.

Shipping

The product must be protected against shocks during transportation. If possible, use the original packaging for shipping.

Storage

The product may only be stored in spaces where the specified permissible ambient conditions are met.
Protect the product from dust and dirt.

Disposal

The product consists of various materials that can be recycled and must be disposed of separately. Dispose of the product in accordance with local regulations.

9 Glossary

9.1 Units and conversion tables

The value in the specified unit (left column) is calculated for the desired unit (top row) with the formula (in the field).

Example: conversion of 5 meters [m] to yards [yd]

5 m / 0.9144 = 5.468 yd

9.1.1 Length

	in	ft	yd	m	cm	mm
in	-	/ 12	/ 36	* 0.0254	* 2.54	* 25.4
ft	* 12	-	/ 3	* 0.30479	* 30.479	* 304.79
yd	* 36	* 3	-	* 0.9144	* 91.44	* 914.4
m	/ 0.0254	/ 0.30479	/ 0.9144	-	* 100	* 1000
cm	/ 2.54	/ 30.479	/ 91.44	/ 100	-	* 10
mm	/ 25.4	/ 304.79	/ 914.4	/ 1000	/ 10	-

9.1.2 Mass

	lb	oz	slug	kg	g
lb	-	* 16	* 0.03108095	* 0.4535924	* 453.5924
oz	/ 16	-	* 1.942559*10 ⁻³	* 0.02834952	* 28.34952
slug	/ 0.03108095	/ 1.942559*10 ⁻³	-	* 14.5939	* 14593.9
kg	/ 0.45359237	/ 0.02834952	/ 14.5939	-	* 1000
g	/ 453.59237	/ 28.34952	/ 14593.9	/ 1000	-

9.1.3 Force

	lb	oz	p	dyne	N
lb	-	* 16	* 453.55358	* 444822.2	* 4.448222
oz	/ 16	-	* 28.349524	* 27801	* 0.27801
p	/ 453.55358	/ 28.349524	-	* 980.7	* 9.807*10 ⁻³
dyne	/ 444822.2	/ 27801	/ 980.7	-	/ 100*10 ³
N	/ 4.448222	/ 0.27801	/ 9.807*10 ⁻³	* 100*10 ³	-

9.1.4 Power

	HP	W
HP	-	* 746
W	/ 746	-

9.1.5 Rotation

	min ⁻¹ (RPM)	rad/s	deg./s
min ⁻¹ (RPM)	-	* $\pi / 30$	* 6
rad/s	* $30 / \pi$	-	* 57.295
deg./s	/ 6	/ 57.295	-

9.1.6 Torque

	lb-in	lb-ft	oz-in	Nm	kp-m	kp-cm	dyne-cm
lb-in	-	/ 12	* 16	* 0.112985	* 0.011521	* 1.1521	* $1.129 \cdot 10^6$
lb-ft	* 12	-	* 192	* 1.355822	* 0.138255	* 13.8255	* $13.558 \cdot 10^6$
oz-in	/ 16	/ 192	-	* $7.0616 \cdot 10^{-3}$	* $720.07 \cdot 10^{-6}$	* $72.007 \cdot 10^{-3}$	* 70615.5
Nm	/ 0.112985	/ 1.355822	/ $7.0616 \cdot 10^{-3}$	-	* 0.101972	* 10.1972	* $10 \cdot 10^6$
kp-m	/ 0.011521	/ 0.138255	/ $720.07 \cdot 10^{-6}$	/ 0.101972	-	* 100	* $98.066 \cdot 10^6$
kp-cm	/ 1.1521	/ 13.8255	/ $72.007 \cdot 10^{-3}$	/ 10.1972	/ 100	-	* $0.9806 \cdot 10^6$
dyne-cm	/ $1.129 \cdot 10^6$	/ $13.558 \cdot 10^6$	/ 70615.5	/ $10 \cdot 10^6$	/ $98.066 \cdot 10^6$	/ $0.9806 \cdot 10^6$	-

9.1.7 Moment of inertia

	lb-in ²	lb-ft ²	kg-m ²	kg-cm ²	kp-cm-s ²	oz-in ²
lb-in ²	-	/ 144	/ 3417.16	/ 0.341716	/ 335.109	* 16
lb-ft ²	* 144	-	* 0.04214	* 421.4	* 0.429711	* 2304
kg-m ²	* 3417.16	/ 0.04214	-	* $10 \cdot 10^3$	* 10.1972	* 54674
kg-cm ²	* 0.341716	/ 421.4	/ $10 \cdot 10^3$	-	/ 980.665	* 5.46
kp-cm-s ²	* 335.109	/ 0.429711	/ 10.1972	* 980.665	-	* 5361.74
oz-in ²	/ 16	/ 2304	/ 54674	/ 5.46	/ 5361.74	-

9.1.8 Temperature

	°F	°C	K
°F	-	(°F - 32) * 5/9	(°F - 32) * 5/9 + 273.15
°C	°C * 9/5 + 32	-	°C + 273.15
K	(K - 273.15) * 9/5 + 32	K - 273.15	-

9.1.9 Conductor cross section

AWG	1	2	3	4	5	6	7	8	9	10	11	12	13
mm ²	42.4	33.6	26.7	21.2	16.8	13.3	10.5	8.4	6.6	5.3	4.2	3.3	2.6

AWG	14	15	16	17	18	19	20	21	22	23	24	25	26
mm ²	2.1	1.7	1.3	1.0	0.82	0.65	0.52	0.41	0.33	0.26	0.20	0.16	0.13

9.2 Terms and Abbreviations

See chapter 2.5 "Standards and terminology" for information on the pertinent standards on which many terms are based. Some terms and abbreviations may have specific meanings with regard to the standards.

<i>Axis body</i>	The axis body is an aluminum precision profile.
<i>Breakaway torque</i>	The breakaway torque describes the driving torque required to overcome the static friction and that initiates the transition to sliding friction.
<i>Cantilever axis</i>	In the case of a cantilever axis, the carriage is stationary while the axis body moves. Portal axes work the other way round.
<i>DOM</i>	(D ate o f m anufacture). The nameplate of the product shows the date of manufacture in the format DD.MM.YY or in the format DD.MM.YYYY. Example: 31.12.09 corresponds to December 31, 2009 31.12.2009 corresponds to December 31, 2009
<i>Degree of protection</i>	The degree of protection is a standardized specification for electrical equipment that describes the protection against the ingress of foreign objects and water (for example: IP 20).
<i>Direction of rotation</i>	Rotation of the motor shaft in a positive or negative direction of rotation. Positive direction of rotation is when the motor shaft rotates clockwise as you look at the end of the protruding motor shaft.
<i>Drive element</i>	The drive element of the linear axis consists of the toothed belt and the toothed belt pulley.
<i>Error class</i>	Classification of errors into groups. The different error classes allow for specific responses to errors, for example by severity.
<i>Fatal error</i>	In the case of fatal error, the product is no longer able to control the motor so that the power stage must be immediately disabled.
<i>Fault</i>	Fault is a state that can be caused by an error. Further information can be found in the pertinent standards such as IEC 61800-7, ODVA Common Industrial Protocol (CIP).
<i>Fault reset</i>	A function used to restore the drive to an operational state after a detected error is cleared by removing the cause of the error so that the error is no longer active.
<i>Feed per revolution</i>	The feed per revolution is the distance the carriage covers per motor revolution.
<i>Linear guide</i>	The linear guide consists of: <ul style="list-style-type: none"> the roller guide and the guide rod (PAS4•BR). the guide carriage and the recirculating ball bearing guide (PAS4•BB).
<i>Load torque</i>	The permissible load torques are calculated based on the service life of the carriage guide. If the load torque exceeds the specified values, the service life of the axis will be reduced.
<i>Modulus of elasticity</i>	The modulus of elasticity is used to describe the tendency of a material to deform along an axis when opposing forces are applied along this axis; it is the ratio of tensile strain and tensile stress. The higher the value, the stiffer the material.
<i>Portal axis</i>	In the case of a portal axis, the axis body is stationary while the carriage moves. Cantilever axes work the other way round.

<i>Positioning accuracy</i>	Positioning accuracy is the tolerance between the specified position and actual position.
<i>Recirculating ball bearing</i>	The axis axis body absorbs the forces and torques applied at the carriage via the recirculating ball bearing guide. The recirculating ball bearing guide can absorb high forces and torques.
<i>Repeatability</i>	Repeatability is the accuracy with which it is possible to move to a previous position again under the same conditions.
<i>Roller guide</i>	The axis axis body absorbs the forces and torques applied at the carriage via the roller guide.
<i>Running accuracy</i>	Due to the manufacturing process, the extruded aluminium profiles have a certain tolerance in terms in straightness and twist. The tolerances are specified in EN 12020-2. To reach the desired running accuracy, the linear axis must be mounted on a precision-machined surface.
<i>Sensor</i>	Inductive proximity switches are used as sensors for limit switches or reference switches. These switches are not a safety function.
<i>Service life</i>	The service life is the distance in kilometers before the first signs of material fatigue can be seen on the guides, the drive elements and the bearings. Service life specifications (kilometers covered) relate to the nominal values specified in the data sheet. If the nominal values are exceeded, the service life decreases accordingly.
<i>Stiffness</i>	Stiffness is a measure of the ability to move and hold with high position accuracy a part to be positioned even when the load changes.
<i>Stroke reserve</i>	The stroke reserve is the distance between a limit switch and the mechanical stop.
<i>Stroke</i>	Stroke is the maximum travel of the carriage between the switching points of the limit switches.
<i>Support axis</i>	A support axis has linear guides, but no drive elements. A support axis carries loads that are applied asymmetrically to the carriage and improves the stability and service life of the system.
<i>Warning</i>	If the term is used outside the context of safety instructions, a warning alerts to a potential problem that was detected by a monitoring function. A warning is not an error and does not cause a transition of the operating state.

10 Index

10

A

- Abbreviations 107
- Accessories and spare parts 71
- Air humidity 21
- Alignment 57
- Ambient conditions 21
 - Air humidity operation 21
 - Installation altitude 21
 - Operation 21
 - Relative air humidity operation 21
 - Transportation and storage 21
- Axis body 107

B

- Before you begin
 - Safety information 17
- Breakaway torque 107

C

- Cantilever axis 107
- Commissioning 67
 - steps 68
- Connection
 - Motor 65
- Cover strip
 - Replacing 91

D

- Degree of protection 21
- Diagnostics 69
- Disposal 85, 103
- Drive element 107

E

- Electrical installation 65
- EPLAN Macros 7

F

- Feed per revolution 107

G

- Gearbox
 - Replacement 88
- Glossary 105

H

Hazard categories 18
Humidity 21

I

Installation
 electrical 65
 mechanical 55
Intended use 17
Introduction 9
IP degree of protection 21

L

Linear guide 107
Load torque 107
Lubrication
 Recirculating ball bearing guide 103
 Roller guide 102

M

Macros EPLAN 7
Maintenance 85
Manuals
 Source 7
Maximum humidity operation 21
Mechanical installation 55
Modulus of elasticity 107
Motor
 Replacement 88
Mounting
 Contact plate 57
 Customer application 64
 Gearbox 60
 Linear axis 56
 Motor 60
 Sensor 58

O

Operation, ambient temperature 21

P

Portal axis 107
Positioning accuracy 108

Q

Qualification of personnel 17

R

Recirculating ball bearing 108
Relative air humidity 21
Repeatability 108
Replacement
 Cover strip 91
 Gearbox 88

- Motor 88
- Sensor 87
- Shaft extension 91
- Strip deflection 91
- Toothed belt 95
- Toothed belt pulley 100
- Roller guide 108
- Running accuracy 57, 108

S

- Sensor 108
 - Replacement 87
- Service 85
- Service address 85
- Service life 108
- Shaft extension
 - Replacement 91
- Shipping 103
- Source
 - EPLAN Macros 7
 - Manuals 7
- Standard tightening torques 55
- Stiffness 108
- Storage 103
 - Ambient conditions 21
- Strip deflection
 - Replacing 91
- Stroke 108
- Stroke reserve 108
- Support axis 108

T

- Technical data 21
- Temperature during operation 21
- Terms 107
- Tightening torques
 - Standard 55
- Toothed belt
 - Replacement 95
- Toothed belt pulley
 - Replacement 100
- Transportation
 - Ambient conditions 21
- Troubleshooting 69
- Type code 12

U

- Units and conversion tables 105

V

- Vacuum 21

